



FITTING INSTRUCTIONS

JUNE 1992

REAR STEP TOW BAR TO SUIT
TOYOTA HILUX 4WD SINGLE CAB, DUAL CAB & CAB CHASSIS

PART No 3614030

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TOOLS REQUIRED -

Basic Tool Kit
1/2" Capacity Drill & 1/2" Drill bit

PROCEDURE -

1. Remove original step (if fitted), number plate and spare wheel.
2. Fit aluminium tread plate to rear bar using 10mm dome headed bolts, washers, spring washers and nuts.
3. Lift rear bar into position. Fit 4 - 1 1/2" x 1/2" bolts through rear holes in rear bar through side of chassis using nuts, washers and spring washers. Do not fully tighten yet.
4. Fit 2 - 4" x 1/2" bolts through the forward most holes in rear bar through chassis. Fit square washers to the inside of chassis over bolts, fit spring washers and nuts. Do not fully tighten yet.
5. Drill 1/2" hole through bottom of chassis using holes in rear bar as a guide. Refer to diagram. Fit 1 1/2" x 1/2" bolts through rear bar and chassis and fit rectangular washer inside of chassis. Refer diagram. Fit washers, spring washers and nuts and tighten all bolts.
6. Fit 2 eye bolts into rear web of rear bar and tighten.
7. Modify number plate to clear rear bar and spare wheel carrier handle by cutting a notch in number plate to clear crank handle and raising number plate to clear rear bar. Refit spare wheel.

