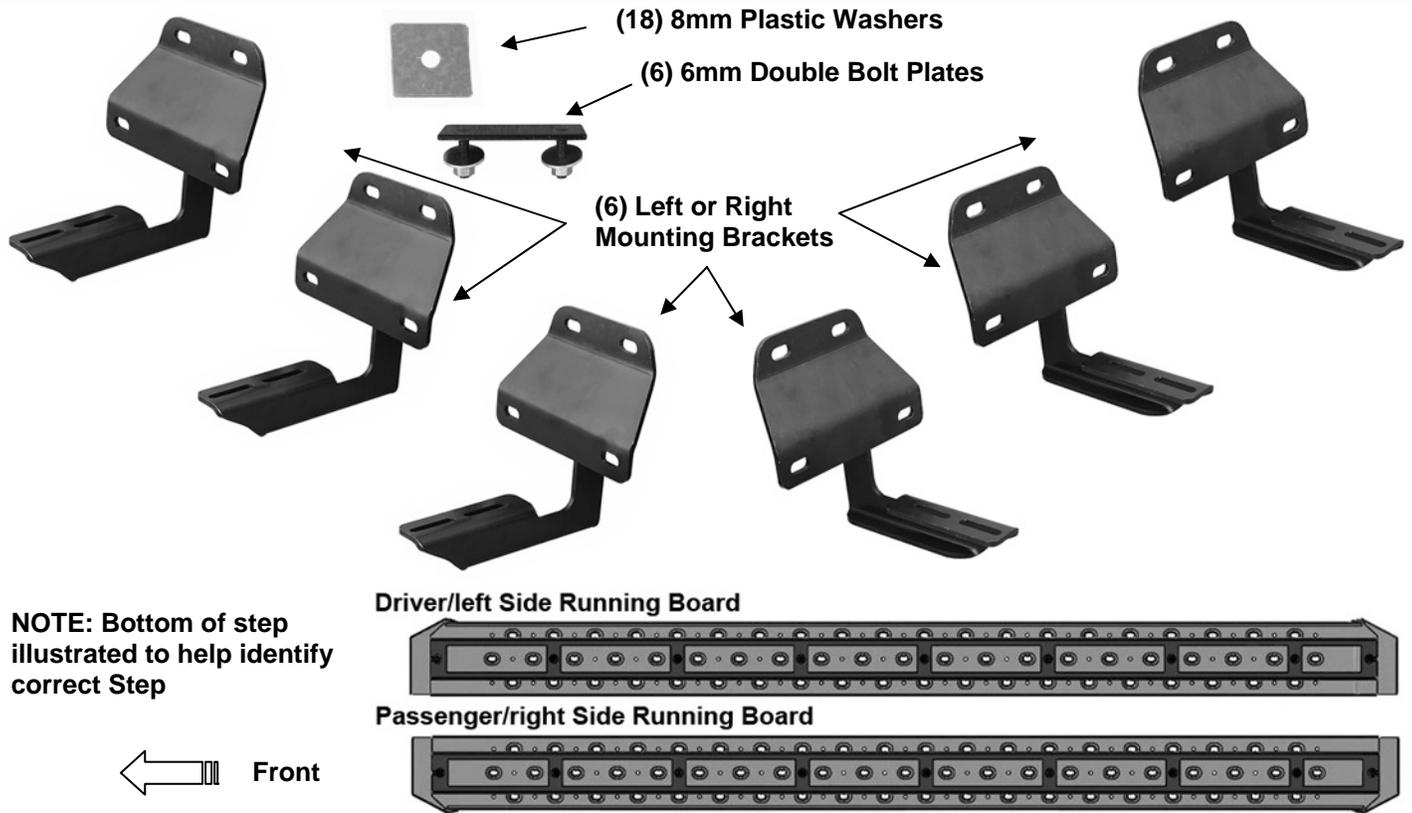


ROUGH COUNTRY

SUSPENSION SYSTEMS

Ford 2015-17 F150/250/350 Crew Cab

1	Driver/left Steel Step	18	8mm x 24mm x 2mm Washer
1	Passenger/right Steel Step	18	8-1.25mm Nylon Lock Nut
6	Mounting Brackets (left or right)	12	6mm x 22mm x 2mm Flat Washers
6	6mm Double Bolt Plates	12	6mm Lock Washers
18	8mm Plastic Retainers	12	6mm Hex Nuts



PROCEDURE:

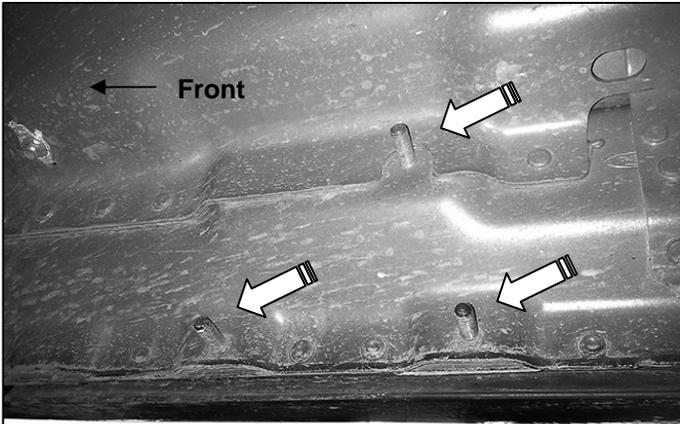
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Start the installation under the passenger side of the vehicle. Locate the front factory step mounting location along the inner side of the body, (**Figure 1**).
2. Slide (1) plastic washer over each of the (3) factory mounting studs in the body panel, (**Figures 2 & 3**). **IMPORTANT:** The plastic washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the brackets without the plastic washers.**
3. Select (1) mounting bracket. **NOTE:** All (4) brackets are universal and will fit left or right side. Attach the mounting bracket to the (3) factory studs with (3) 8mm flat washers and (3) 8mm nylon lock nuts, (**Figures 4 & 5**). Leave brackets loose at this time.
4. Repeat **Steps 1—3** to install the center and rear passenger side brackets, (**Figure 8**).
5. Carefully unwrap and select (1) step. Place the step on top of the brackets. Locate the channels in the bottom of the step. Select (3) 6mm double bolt plates, (**Figure 6**). Insert the bolt plates into the channels in the bottom of the step closest to the brackets, (**Figure 7**). Lift the step up and guide the studs through the brackets.

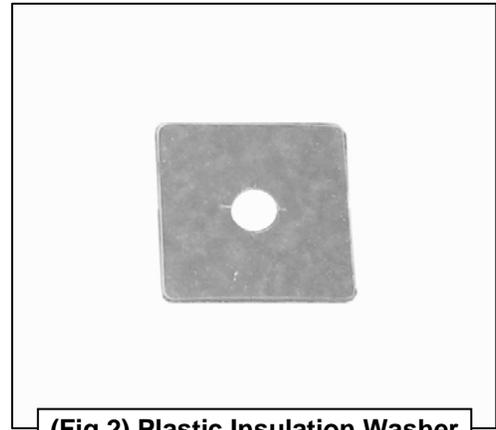
6. Attach the step to the brackets with (6) 6mm flat washers, (6) 6mm lock washers and (6) 6mm hex nuts, **(Figure 8)**. **NOTE:** The step is designed to fit close to the vehicle. It may be necessary to loosen the bracket hardware slightly and tilt the brackets downward to insert the step between the brackets and the body.
7. Level and adjust the step as necessary and fully tighten all hardware.
8. Repeat **Steps 1—7** for the driver side step installation.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Step.

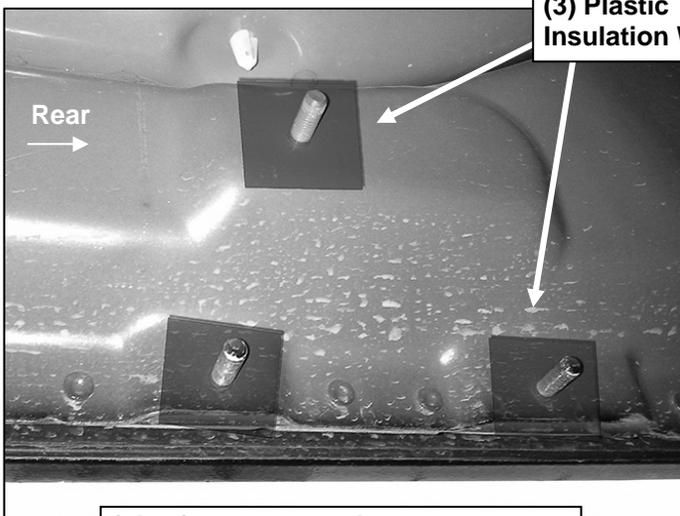
Passenger/right Side Installation Pictured



(Fig 1) Passenger side front mounting location



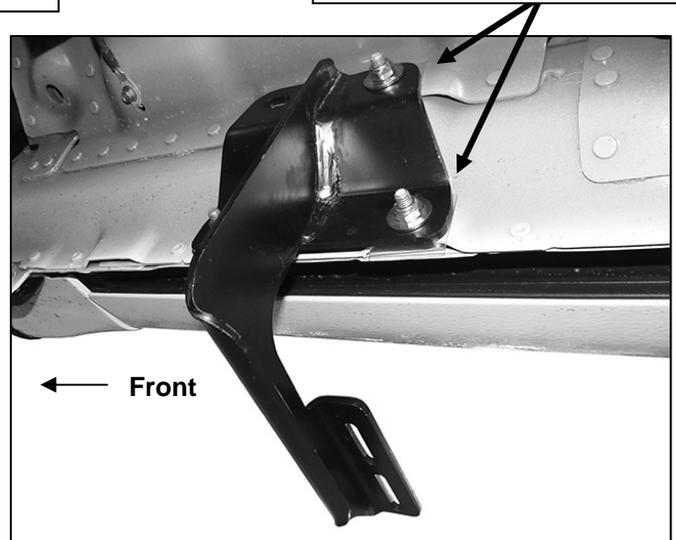
(Fig 2) Plastic Insulation Washer



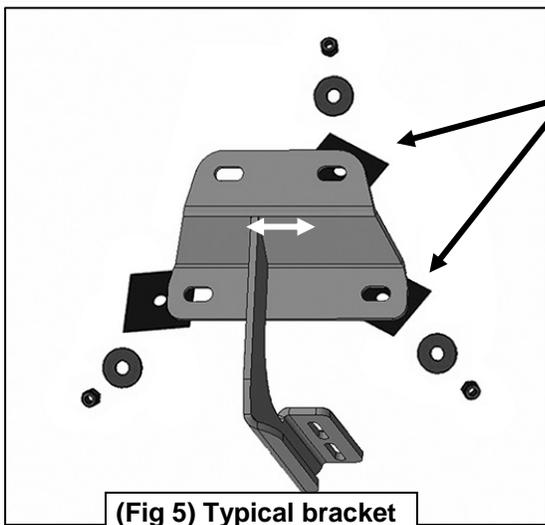
(Fig 3) Thread plastic washers onto all mounting studs. Passenger side rear mounting location pictured

(3) Plastic Insulation Washers

**(3) 8mm Plastic Washers
(3) 8mm Flat Washers
(3) 8mm Nylon Lock Nuts**



(Fig 4) passenger side front bracket installation

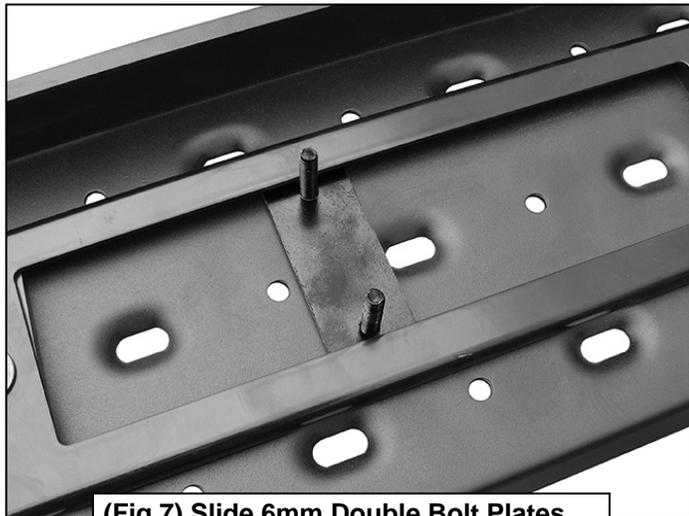


- (3) 8mm Plastic Washers
- (3) 8mm Flat Washers
- (3) 8mm Nylon Lock Nuts

(Fig 5) Typical bracket installation illustrated

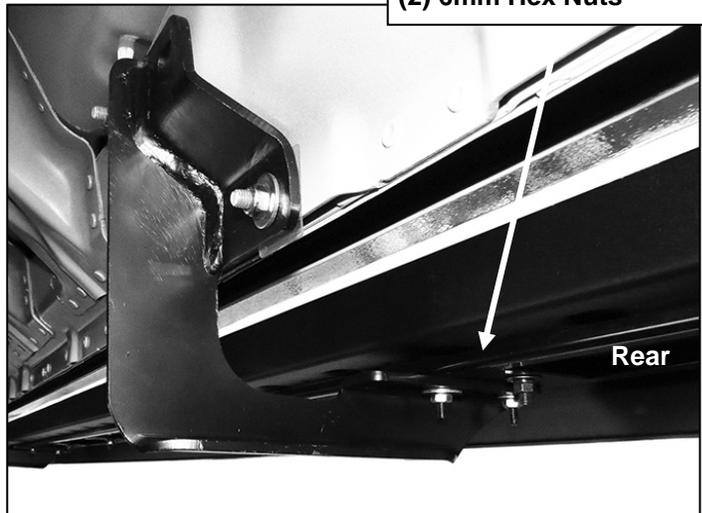


(Fig 6) 6mm Double Bolt Plate



(Fig 7) Slide 6mm Double Bolt Plates into track on bottom of Step

- 6mm Double Bolt Plate
- (2) 6mm Flat Washers
- (2) 6mm Lock Washers
- (2) 6mm Hex Nuts



Thread Size	Wrench Size	Torque Spec
6mm	10mm	8 ft/lb
8mm	13mm	18 ft/lb
10mm	17mm	37 ft/lb
12mm	18mm	65 ft/lb

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyer's responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.