

ROUGH COUNTRY

SUSPENSION SYSTEMS®

2009-17 1500 & 2010-17 2500/3500 Quad Cab Dodge HD2 Steps

Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

Kit Hardware:

- (4) Step Brackets
- (4) Step Bracket Kicker Brackets
- (8) 8mm Lock Washer
- (16) 8mm Flat Washer
- (24) 6mm Flat Washer
- (8) 6mm Nylock Nut
- (4) 8mm Nylock Nut
- (4) 8mm Hex Nut
- (8) 6mm x 25mm Bolt
- (4) 8mm x 30mm Bolt
- (4) 8mm x 30mm Bolt/ 8mm Nut Plate
- (4) 8mm Plastic Retainer
- (4) 6mm Double Bolt Plate
- (8) 6mm Hex Nut
- (8) 6mm Lock Washer

Tools Needed:

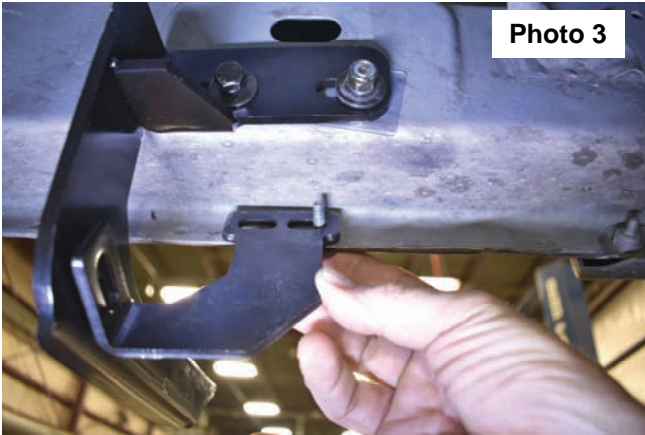
- 1/4" Drill
- Drill Motor
- 10mm Socket
- 10mm Wrench
- 13mm Socket
- 18mm Socket
- Ratchet
- Torque Wrench

Installation Instructions

1. Attach the front and rear mounting brackets to the rocker using the existing 4 threaded holes. **See Photo 1.**
2. If your truck does not have threaded mounting holes in the rocker, use the supplied 8mm hex bolt & hex nut plates and hardware. **See Photo 2.**



3. Attach the kicker brackets to the step mounting brackets using the supplied 8mm hardware. **Do Not Tighten. See Photo 3.**
4. Use the kicker bracket as a guide to drill 1/4" holes into the pinch weld.
5. Attach to the pinch weld using the supplied 6mm hardware. **Do Not Tighten. See Photo 3.**
6. Slide the 6mm double bolt plates into the bottom side of the steps. Attach the step to the brackets using the 6mm hex nuts, lock washers, and flat washers. **Do Not Tighten. See Photo 4.**



7. Position the step and tighten all hardware. Torque all fasteners according to the chart below.
8. Repeat process for the opposite side of the vehicle.

Torque Specs

Thread Size	Wrench Size	Torque Spec
6mm	10mm	8 ft/lb
8mm	13mm	18 ft/lb
10mm	17mm	37 ft/lb
12mm	18mm	65 ft/lb

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