

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### 2019 SILVERADO/SIERRA CREW CAB HD2 STEPS

Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

#### Kit Hardware:

- 8-Step Brackets
- 16-8MM X 30MM Bolts
- 16-8mm Lock Washers
- 16-8mm Flat Washers
- 8-6mm Double Bolt Plates
- 16-6mm Hex Nuts
- 16-6mm Lock Washers
- 16-6mm Flat Washers

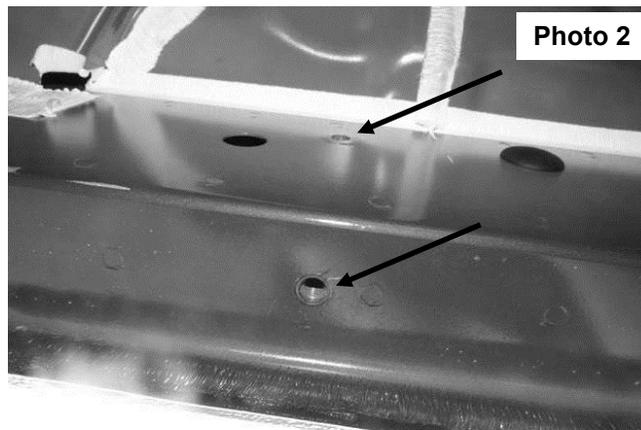
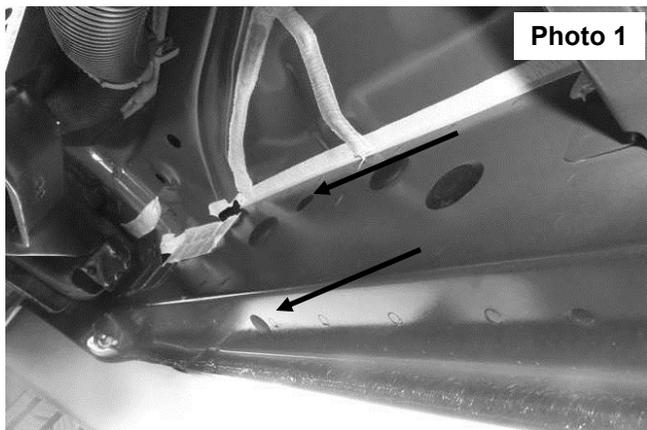


#### Tools Needed:

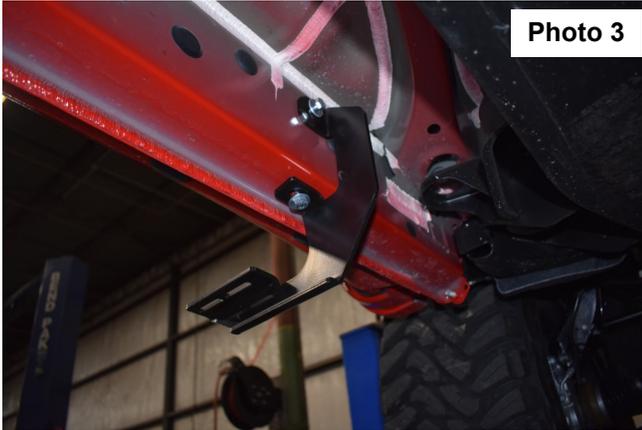
- 10mm Socket
- 10MM Wrench
- 13mm Socket
- 17mm Socket
- 17mm Wrench
- 18mm Socket
- Ratchet
- Torque Wrench

#### INSTALLATION INSTRUCTIONS

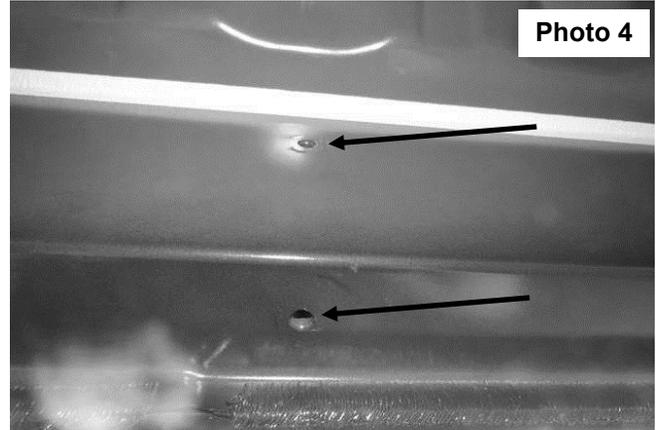
1. Start the installation under the driver side of the vehicle. Locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, 4th and 6th threaded mounting holes.
2. Remove the plastic plugs shown in **Photo 1** from each mounting location. Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a bracket up in place to help determine the mounting holes to use along the body. Note: Thread an 8mm Hex Bolt into the threaded inserts to clear paint as required. **See Photo 2.**



3. Select a mounting Bracket. Starting at the front of the driver side, bolt the mounting bracket to the factory threaded holes with supplied 8mm Hex Bolts, 8mm Lock Washers and 8mm Flat Washers. **See Photo 3.** Do not tighten hardware at this time.
4. Repeat to install the remaining 2 driver side Mounting Brackets along the body panel. **See Photo 4 & 5.** Secure with the supplied 8mm bolts, 8mm lock washers and 8mm flat washers.

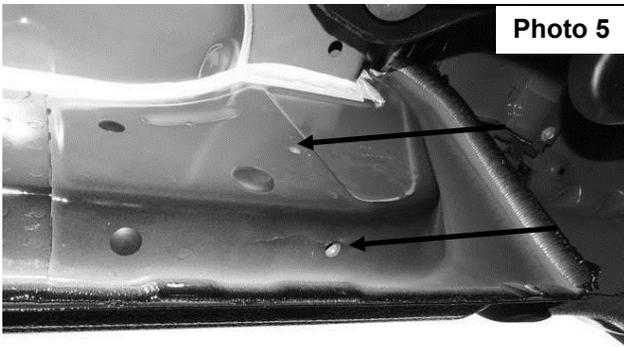


**Photo 3**



**Photo 4**

5. Select the driver side Running Board. Place the step on the brackets. **DO NOT** slide the steps on the mounting brackets or damage to the finish may result.
6. Locate the slots in the step and install the supplied flag nuts with the plastic retainers as shown in **Photo 6.**

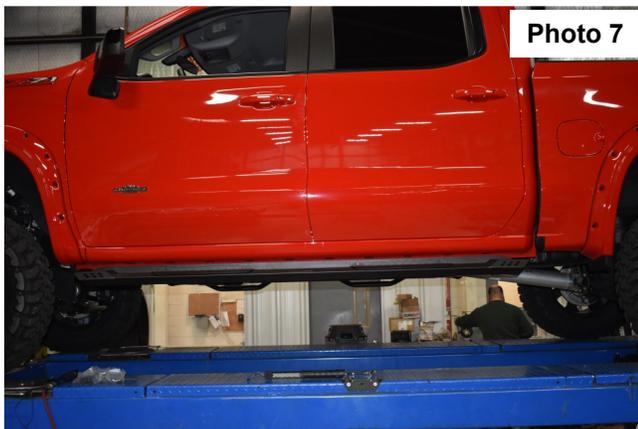


**Photo 5**



**Photo 6**

7. Position the step on the body brackets as desired and secure with the supplied 8mm bolts, flat washers, lock washers and hex nuts.
8. Tighten the 6mm hardware using a 10mm socket and wrench. **See Photo 7.**



**Photo 7**



**Photo 8**

9. Repeat for passenger side.



#### Torque Specs

Thread Size	Wrench Size	Torque Spec
6mm	10mm	8 ft/lb
8mm	13mm	18 ft/lb
10mm	17mm	37 ft/lb
12mm	18mm	65 ft/lb

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