

09-15 Dodge Ram 1500, 10-18 Dodge Ram 2500/3500

RCD0989CC, RCD0989QC, RCD0994CC-6, RCD0994QC-6,
RCD1098CC, RCD10103CC-6, RCD10110MC, RCD10110MC-6, RCD10115CC, RCD10115CC-6

Bolt Kit (Included in step box)

- (12) 3/8" x 1" Hex Bolts
- (12) 3/8" Washers
- (12) 3/8" Threaded Clips

Tools Needed:

- Socket Set



Step 1. Locate the driver's side Nerf Step; the shorter tail bend will be toward the front of the vehicle (see figure 2).

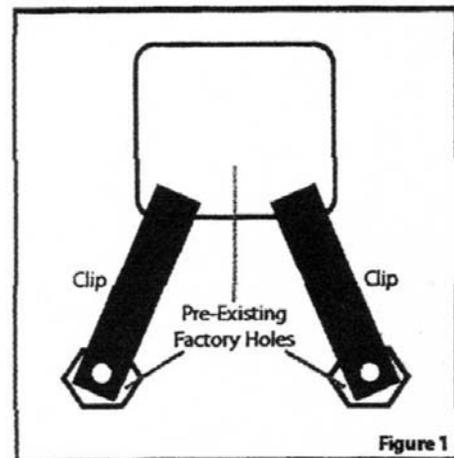
Step 2. Starting with the driver's side, locate the six factory mounting hex holes, which are positioned on the vertical wall of the floor pan below each door. Hex holes are arranged in sets of two, front, middle, and rear of vehicle.

Step 3. Locate the 3/8" threaded clips. Above each pair of hex holes find a rectangular opening. Slide two clips in each opening, positioning the clips so that the threads are visible through each hex hole (see figure 1).

Step 4. Align the Nerf Step brackets with each of the three sets of holes. Start a 3/8" x 1" hex bolt with washer through each bracket and into the threaded clip. Hand-tighten at this time.

Step 5. Starting with the front, push the Nerf Step up toward the pinch weld, and torque the forward most bolt to 15 – 20 ft. lb. Level the Nerf Step with the pinch weld, and torque the rear most bolt. Torque all remaining bolts to 15 - 20 ft. lb.

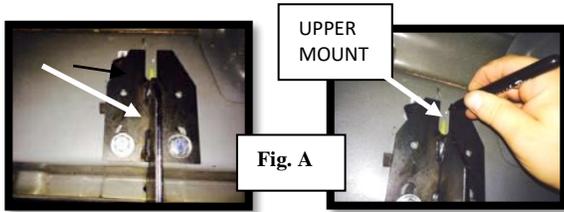
Step 6. Repeat steps 1 through 5 on passenger's side each bolt to 15-20 ft/lbs. This will load the brackets to the body. Next, torque the upper bolt locations to 15-20 ft/lbs.



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Step 7: Using a sharpie, outline the upper “U” shaped mount in the center bracket. **Fig. A**



Step 8: Remove Nerf Step and set aside. Next, slide the 3/8 threaded clip from the upper rectangle hole and align with the “U” shaped mark from step 5. Make a mark through the threaded part of the clip. **Fig. B**



Step 9: Remove clip. Use a 1/2” drill bit and drill out the center mark. Slide the 3/8 clip back into position so the threaded part is aligned with the hole.

Step 10: Repeat Step 4 with the additional upper clip. Starting with the rear Bracket, raise the Nerf step into position and torque the bolts to 15-20 ft./lbs. Move to the front bracket and torque bolts. Then to the center brackets and torque down bolts. (**NOTE:** There are two additional mounting points in each bracket for a 5/16 self taper or rivet for upper impacts situations. Self taper and rivets not included.)

Step 11: Repeat Steps 1-7 for passenger side