

# ROUGH COUNTRY

## SUSPENSION SYSTEMS

Bolt-On/Rugged Fender Flares Ford Superduty F250/F350 (09-15) FIT-FF749

Please read instructions entirely before installing this product.

Hardware Included	QTY
EXTRUSION	28ft
CLIP .6mm	10

Hardware Included	QTY
ALCOHOL TOWELETTE	4

Bolt Kit Included	QTY
ALLEN KEY BOLT	42
NUT	42

Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion.

**\*PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT ROUGH COUNTRY IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

**\*For Rugged look flares begin installation at STEP 2.**

**PAINTING INSTRUCTIONS** – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.



**STEP 1:** Attach 9 bolts to each Fender Flare using a 3/16" Allen key and a 10.0mm wrench/socket. (wrench/socket and Allen key not supplied). Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth. For model year 2011 and newer, only 8 bolts are use.



**STEP 2:** Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.

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**STEP 3:** Pulling at right angles to the extrusion, remove the liner from the extrusion in small portions and apply thumb pressure to ensure that it adheres to the Fender Flares.



**STEP 4:** Trim any unnecessary extrusion and discard.



**STEP 5:** Clean the body areas where the Fender Flares will make contact.



**STEP 6:** Remove all 5.5mm socket head screws and retain for installation of Fender Flares.

For models equipped with factory fender flares, removal of factory flares is required, please consult the vehicle service manual for factory fender flare removal.

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**STEP 7:** Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Ensure the slots in the part align with the holes in the fender from the previously removed 5.5mm socket head screws.

**STEP 8:** Reinstall the 5.5mm socket head screws through slots in the Fender Flare to the vehicle. Make sure the screws are securely engaged to the vehicle fender.

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### REAR FENDER FLARE INSTALLATION



**STEP 9:** Attach 10 bolts to each Fender Flare using a 3/16" Allen key and a 10.0mm wrench/socket. (wrench/socket and Allen key not supplied). Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.



**STEP 10:** Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.



**STEP 11:** Clean the body areas where the Fender Flares will make contact. Use the supplied alcohol wipe.

For models equipped with factory fender flares, removal of factory flares is required, please consult the vehicle service manual for factory fender flare removal.



**STEP 12:** Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Use ten (10) of the .6mm clips (five 5 per side) to secure the Fender Flare to the body. Make sure the dimple in the clip securely attaches in the slot on the Fender Flare.

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**STEP 13:** Double check the front and rear Fender Flares to make sure all bolts are tight and clips are securely fastened. Your installation is now complete. Do not use abrasive cleaners.