# **RAM 2019-20 1500 Fender Flares**

## Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

#### **KIT CONTENTS:**

Driver Front Flare x1
Driver Rear Flare x1
Passenger Front Flare x1
Passenger Rear Flare x1

TOOLS NEEDED: Side Cutters 8mm Wrench or Socket

### F-D319201BAG:

Fender Flare Edge Trim



## **Torque Specs:**

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



### **INSTALLATION INSTRUCTONS**

- 1. Remove the (3) front screws securing the OE fender flare to the vehicle using a 8mm socket. Retain hardware. **See Photo 1.**
- 2. Remove the (3) rear lower screws securing the OE fender flare to the vehicle using a 8mm socket. Retain hardware. See Photo 2.



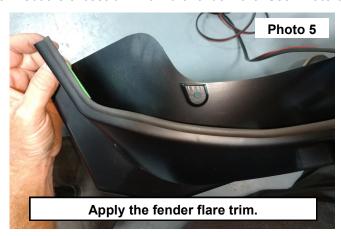


- 3. Carefully remove the fender flare clips and remove the fender flare from the vehicle. See Photo 3.
- 4. Remove the remaining clips from the fender. Then clean the fender surface from any dirt and debris. See Photo 4.





- 5. Place the front fender flare on a table using a soft cloth. Clean the inside lip of the fender flare using alcohol. Apply the supplied edge trim over the lip and apply the double sided tape onto the inside of the flare. Remove the tape cover and stick the double sided tape to the flare. **See Photo 5.**
- Cut the excess trim from the fender flare. See Photo 6.







- 7. Place the fender flare onto the front fender. **See Photo 7.**
- 8. Secure the front of the fender flare using the retained OE screws. Tighten using a 8mm socket. See Photo 8.





9. Secure the rear of the fender flare using the retained OE screws. Tighten using a 8mm socket. See Photo 9.





#### **REAR INSTALLATION INSTRUCTONS**

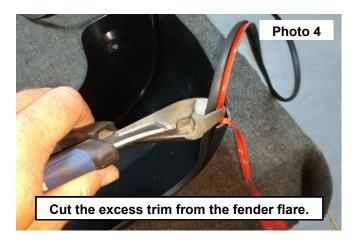
- Remove the screws securing the OE fender flare to the vehicle using a 8mm socket. Retain hardware. See Photo
- 2. Carefully remove the fender flare clips and remove the fender flare from the vehicle. See Photo 2.





- 3. Clean the bed surface from any dirt and debris.
- 4. Place the rear fender flare on a table using a soft cloth. Clean the inside lip of the fender flare using alcohol. Apply the supplied edge trim over the lip and apply the double sided tape onto the inside of the flare. Remove the tape cover and stick the double sided tape to the flare. **See Photo 3.**
- 5. Cut the excess trim from the fender flare. See Photo 4.





- 6. Place the fender flare onto the bed. See Photo 5.
- 7. Secure the front of the fender flare using the retained OE screws. Tighten using a 8mm socket. See Photo 6.





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