

ROUGH COUNTRY

SUSPENSION SYSTEMS

Bolt-On/Rugged Fender Flares Dodge Ram 1500/2500/3500 (09-12) FIT-FF747

Please read instructions entirely before installing this product.

Hardware Included	QTY
EXTRUSION	29.0ft

Hardware Included	QTY
ALCOHOL TOWELETTE	4

Bolt Kit Included	QTY
ALLEN KEY BOLT	42
NUT	42

Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion.

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT ROUGH COUNTRY IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

***For Rugged look flares begin installation at STEP 2.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.



STEP 1: Attach 9 bolts to each Fender Flare using a 3/16" Allen key and a 10.0mm wrench/socket. (wrench/socket and Allen key not supplied). Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth. For Ram 2500 and 3500, only 8 bolts are used.



STEP 2: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.

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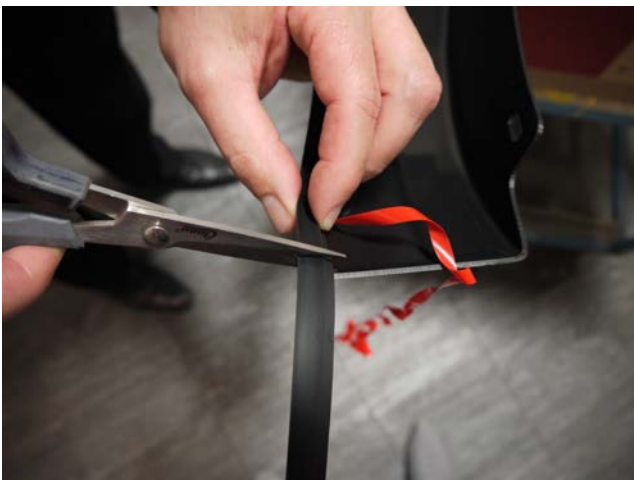
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STEP 3: Pulling at right angles to the extrusion, remove the liner from the extrusion in small portions and apply thumb pressure to ensure that it adheres to the Fender Flares.



STEP 4: Cut notches in extrusion tape to allow it to fit neatly around headlamp area of flare as shown.



STEP 5: Trim any unnecessary extrusion and discard.



STEP 6: Clean the body areas where the Fender Flares will make contact.

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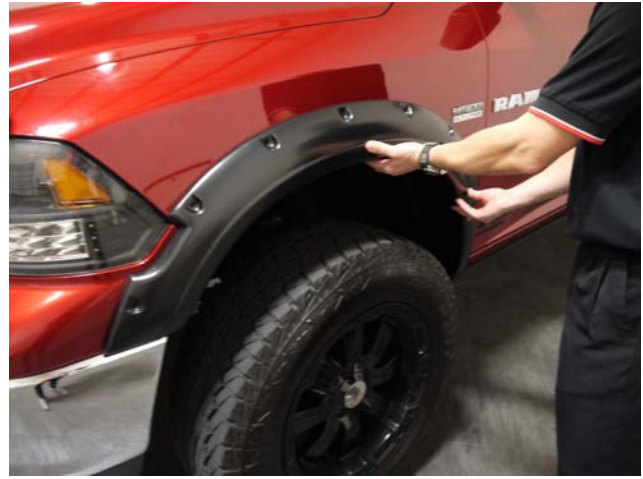
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STEP 7: Remove all factory bolts and retain for installation of Fender Flares.

For models equipped with factory fender flares, removal of factory flares is required, please consult the vehicle service manual for factory fender flare removal.



STEP 8: Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body.



STEP 9: Reattach all bolts removed in step 7.



STEP 10: Check fitment and contour of Fender Flare to headlight housing and readjust if necessary.

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REAR FENDER FLARE INSTALLATION



STEP 11: Attach 11 bolts to each Fender Flare using a 3/16" Allen key and a 10.0mm wrench/socket. (wrench/socket and Allen key not supplied) Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.



STEP 12: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the fender flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body. Trim any excess rubber seal.



STEP 13: Clean the body areas where the Fender Flares will make contact.



STEP 14: Remove all factory bolts and retain for installation of Fender Flares.

For models equipped with factory fender flares, removal of factory flares is required, please consult the vehicle service manual for factory fender flare removal. Place the Fender Flares on to the vehicle and fit into the correct position following the contours of the body.

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STEP 15: Install all bolts removed in step 14.



STEP 16: Double check the front and rear Fender Flares to make sure all bolts are tight and clips are securely fastened. Your installation is now complete. Do not use abrasive cleaners.