Bolt-On/Rugged Fender Flares Dodge Ram 1500/2500/3500 (02-08) FIT-FF746

Please read instructions entirely before installing this product.

Hardware Included	QTY
CLIP .6MM	10
SCREW ⁹ / ₁₆	4
SCRIVET	4
EXTRUSION	26ft

Hardware Included	QTY
ALCOHOL TOWELETTE	4

Bolt Kit Included	QTY
ALLEN KEY BOLT	42
NUT	42

Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion.

*PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT ROUGH COUNTRY IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.

*For Rugged look flares begin installation at STEP 2.

PAINTING INSTRUCTIONS - If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.



STEP 1: Attach 8 bolts and washers to each Fender Flare using a 3/16" Allen key and a 10.0mm wrench/socket. (wrench/socket and Allen key not supplied)



STEP 2: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.

Rough Country Suspension 1-800-222-7023 www.roughcountry.com





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STEP 3: Trim excess extrusion and discard.



STEP 4: Clean the body areas where the Fender Flares will makes contact. Use the supplied alcohol wipe.



STEP 5: Note the correct hardware and exisiting screw positions as shown. Also note the clip positions



STEP 6: Remove all factory bolts and retain for installation of Fender Flares.







STEP 7: Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Secure the Fender Flare to vehicle by replacing the existing screws.



STEP 8: Take the supplied clips and insert them at the positions shown.





REAR FENDER FLARE INSTALLATION



STEP 9: Attach 10 bolts and washers to each Fender Flare using a 3/16" Allen key and a 10.0mm wrench/socket. (wrench/socket and Allen key not supplied)



STEP 10: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body. Trim any excess rubber seal



STEP 11: Clean the body areas where the Fender Flares will makes contact. Use the supplied alcohol wipe.



STEP 12: Place the Fender Flares on to the vehicle and fit into the correct position following the contours of the body.







STEP 13: Note the existing screw positions as shown. Also note the clip positions and the screw plug positions. Remove all existing hardware and fit screw plugs on the vehicle sheet metal return.



STEP 14: Fit Fender Flare to vehicle and align it with holes from existing screws and screw plugs. Replace the existing screws to the original positions. Secure screw plugs with the screws provided.



STEP 15: Take the clips and insert them in the positions identified in Step 13.



