



TOYOTA 2022-UP Tundra Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

KIT CONTENTS:
 Driver Side Step x1
 Pass Side Step x1

TOOLS NEEDED:
 13mm Socket

HARDWARE INCLUDED:
 8mm x 30mm Bolts x12



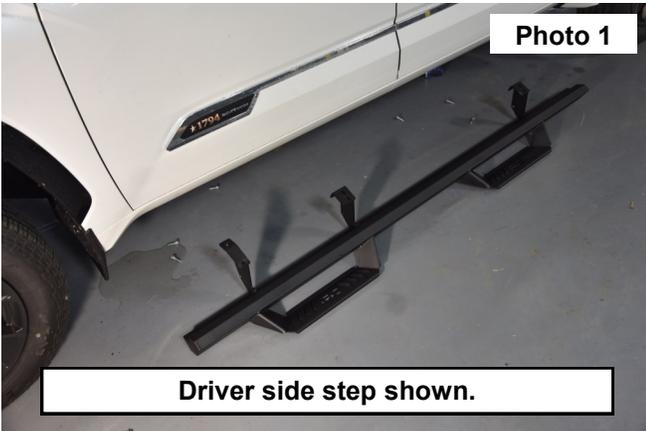
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

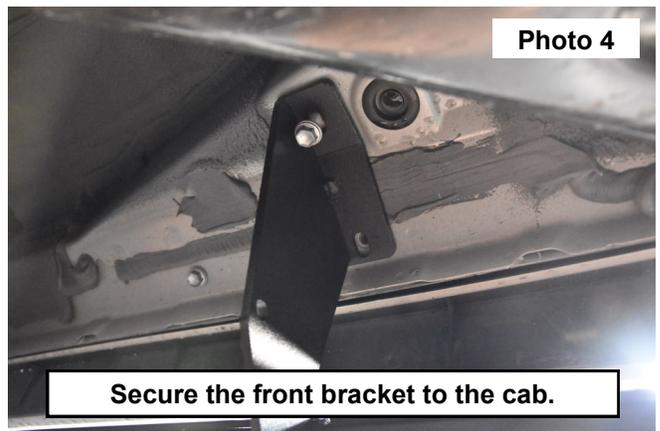
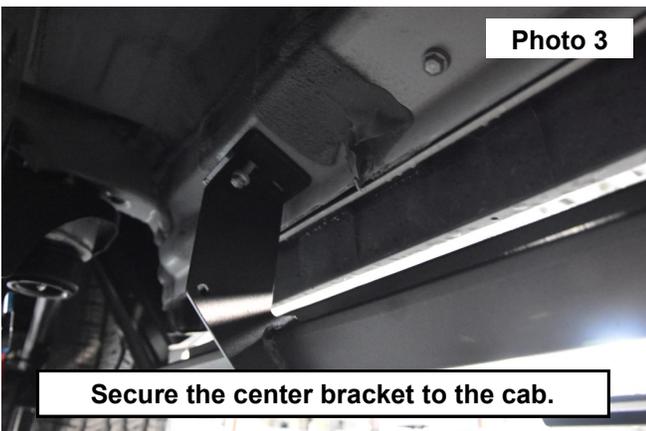


INSTALLATION INSTRUCTONS

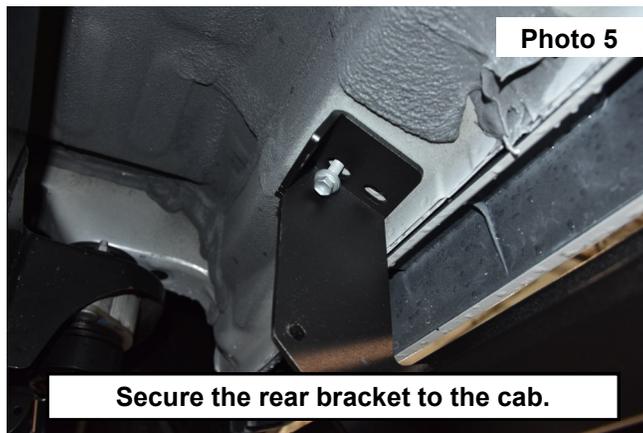
1. Shown installing the driver side step. **See Photo 1.**
2. Support the step and place it onto the inner cab mount of the vehicle. **See Photo 2.**



3. Secure the center mounting bracket to the threaded inserts in the cab using (2) of the supplied 8mm x 30mm flange bolts. **See Photo 3.**
4. Secure the front mounting bracket to the threaded inserts in the cab using (2) of the supplied 8mm x 30mm flange bolts. **See Photo 4.**



5. Secure the rear mounting bracket to the threaded inserts in the cab using (2) of the supplied 8mm x 30mm flange bolts. **See Photo 5.**
6. Tighten all bolts using a 13mm socket.
7. Install the passengers side step onto the vehicle.



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