

ROUGH COUNTRY

SUSPENSION SYSTEMS®

Toyota 2007-20 Tundra Crew Cab Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:
Driver Side Step x1
Pass Side Step x1

TOOLS NEEDED:
12mm Wrench or Socket

HARDWARE INCLUDED:
8mm x 30mm hex head bolts w/
washer x12



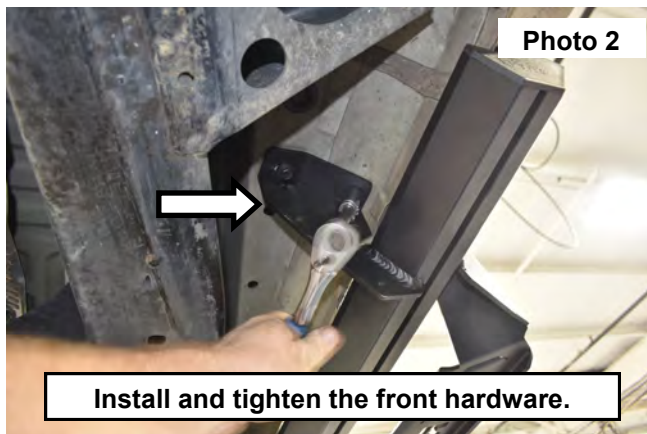
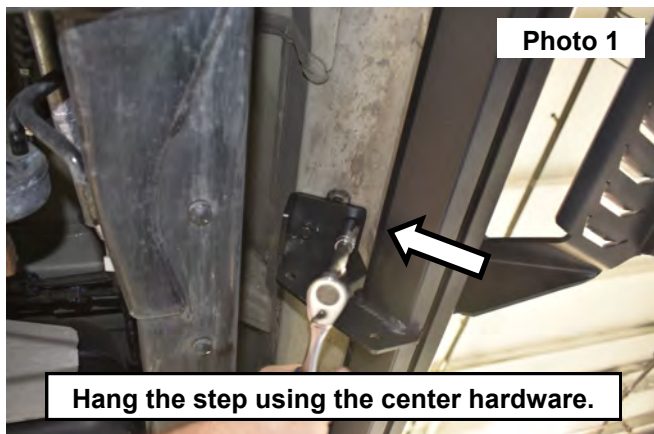
Torque Specs:

| Size | Grade 5 | Grade 8 | Size | Class 8.8 | Class 10.9 |
|-------|-----------|-----------|------|-----------|------------|
| 5/16" | 15 ft/lbs | 20ft/lbs | 6MM | 5ft/lbs | 9ft/lbs |
| 3/8" | 30 ft/lbs | 35ft/lbs | 8MM | 18ft/lbs | 23ft/lbs |
| 7/16" | 45 ft/lbs | 60ft/lbs | 10MM | 32ft/lbs | 45ft/lbs |
| 1/2" | 65 ft/lbs | 90ft/lbs | 12MM | 55ft/lbs | 75ft/lbs |
| 9/16" | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs | 120ft/lbs |
| 5/8" | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs |
| 3/4" | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs |

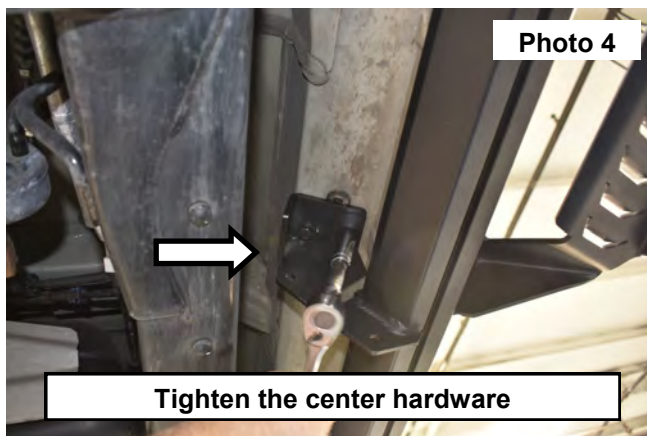


INSTALLATION INSTRUCTIONS

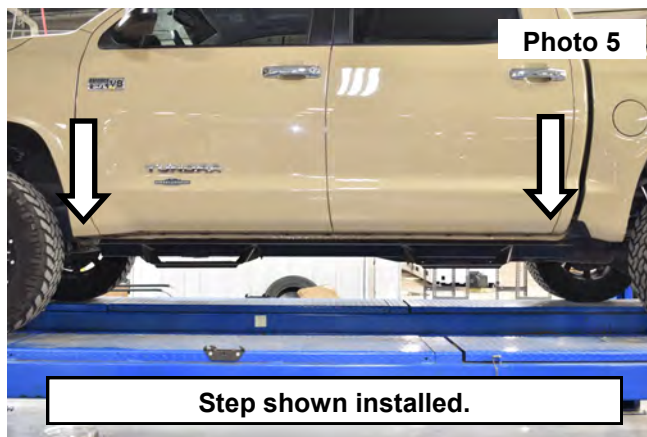
1. Install the step using (2) of the supplied 8mm x 30mm hex head bolts w/ washer into the center mount of the step and the body of the vehicle. **See Photo 1.**
2. Secure the front of the step to the body using (2) of the supplied 8mm x 30mm hex head bolts w/ washer into the front mount of the step and the body of the vehicle. Tighten using a 12mm socket. **See Photo 2.**



3. Secure the front of the step to the body using (2) of the supplied 8mm x 30mm hex head bolts w/ washer into the rear mount of the step and the body of the vehicle. Tighten using a 12mm socket. **See Photo 3.**
4. Tighten the center mount using a 12mm socket. **See Photo 4.**



5. Step shown installed. **See Photo 5.**



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

