

ROUGH COUNTRY

SUSPENSION SYSTEMS®

Ford 2015-20 F-150 / Raptor Crew Cab Steps Ford 2017-20 F-250 / F-350

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:
Driver Side Step x1
Pass Side Step x1

TOOLS NEEDED:
13mm Wrench or Socket

HARDWARE INCLUDED:
8mm-1.25 Hex Flange Nut x18



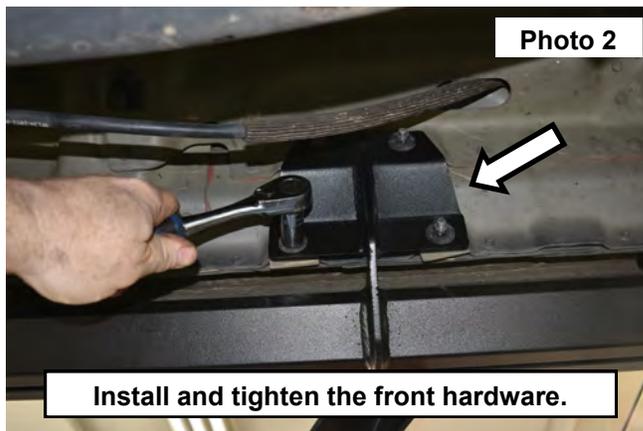
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

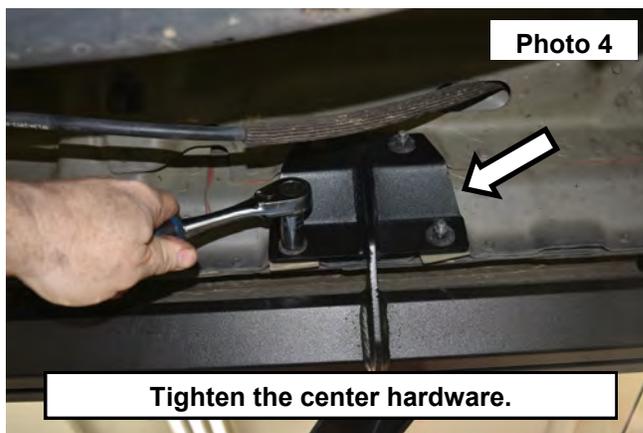


INSTALLATION INSTRUCTIONS

1. Install the step using (3) of the supplied 8mm-1.25 hex head nuts onto the stock cab studs of center mount of the step and the body of the vehicle. **See Photo 1.**
2. Secure the front of the step to the body using (3) of the supplied 8mm-1.25 hex head nuts onto the threaded body studs of front mount of the step and the body of the vehicle. Tighten using a 13mm wrench. **See Photo 2.**



3. Secure the rear of the step to the body using (3) of the supplied 8mm-1.25 hex head nuts onto the threaded body studs of rear mount of the step and the body of the vehicle. Tighten using a 13mm wrench. **See Photo 3.**
4. Tighten the (3) nuts on the center of the step mount using a 13mm wrench. **See Photo 4.**



5. Step shown installed. **See Photo 5.**



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