

ROUGH COUNTRY

SUSPENSION SYSTEMS®

2009–2014 Ford F150 30" Grille Mount

Thank you for choosing Rough Country for all your suspension needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

KIT CONTENTS

Light Brackets

70658Bag:

- 1/4+x 3/4+Bolts (8)
- 1/4+Nylon Lock Nut (8)
- 1/4+Flat Washer (16)
- 3/8+x1+Bolts (2)
- 3/8+Nylon Lock Nut (2)
- 3/8+Flat Washer (2)



TOOLS NEEDED

- 10mm Socket
- 9/32+Drill
- 7/16+Wrench
- 7/16+Socket
- Saw
- 9/16+Wrench
- 9/16+Socket

▲ NOTICE Only fits pictured grille!



INSTALLATION INSTRUCTIONS

1. Open hood, using a 10mm wrench remove the lower grille support bolt. **See Photo 1.**
2. Install supplied light bracket onto the factory grille support, using the factory lower bolt. The light bracket will go between the grille support and the grille. **See Photo 2. Do not tighten at this time.**



3. Attach the light bracket to the top of the grille support using the supplied 3/8"x 1" bolt and hardware. **See Photo 3. Do Not Tighten.**
4. Using a 9/32" drill, drill (2) holes in the grille support using the light bracket as a template.. **See photo 4.**



PHOTO 3

Attach top of bracket w/ supplied hardware.



PHOTO 4

Drill light mounting holes.

5. Drill light mounting holes using a 9/32" drill. **See Photo 5.**
6. Repeat steps 1-5 on opposite side of grille.
7. Attach light mounting brackets to the lights, using supplied hardware. **Photo 6. Lower mounts have a notch cut into them. See page 4 for pictures of light mounting brackets.**



PHOTO 5

Drill light mounting holes.



PHOTO 6

Attach light mounting brackets to lights.

8. Using a reciprocating saw, remove the upper and lower grille from the grille assembly. **See photos 7&8.**

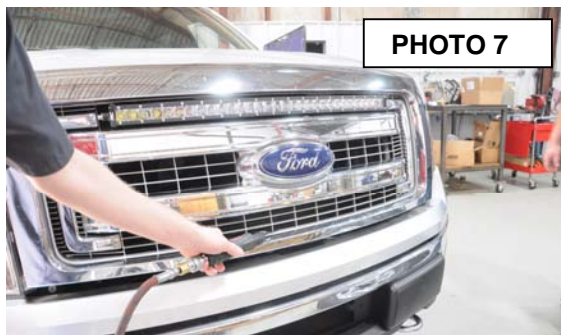


PHOTO 7

Cut out grille.



PHOTO 8

Cut out grille.

9. Remove the cut out grille pieces. **See Photo 9.**
10. Insert the light assembly into the grille opening. **See Photo 10.**



PHOTO 9

Remove cut out portion of grille.



PHOTO 10

Insert light into cutout.

11. Attach the light assembly to the grille light mount using the supplied 1/4"x 3/4"+bolts and hardware. **See Photo 11.**
12. Tighten the light mounting bolts using a 7/16"+wrench and socket.. **See Photo 12.**



PHOTO 11

Attach light brackets w/ supplied hardware.



PHOTO 12

Tighten light mounting bolts.

13. Tighten lower grille support bolt using a 10mm wrench. **See Photo 13.**
 14. Tighten the upper mounting bolt using a 9/16+wrench and socket. **See Photo 14.**

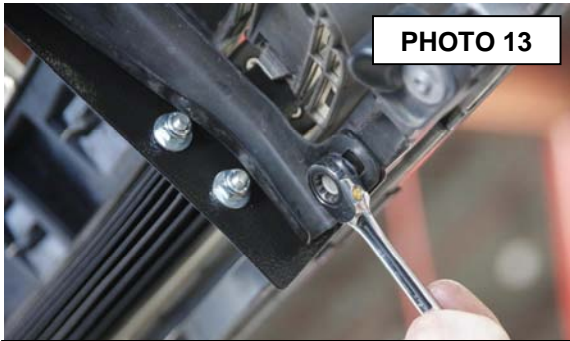


PHOTO 13

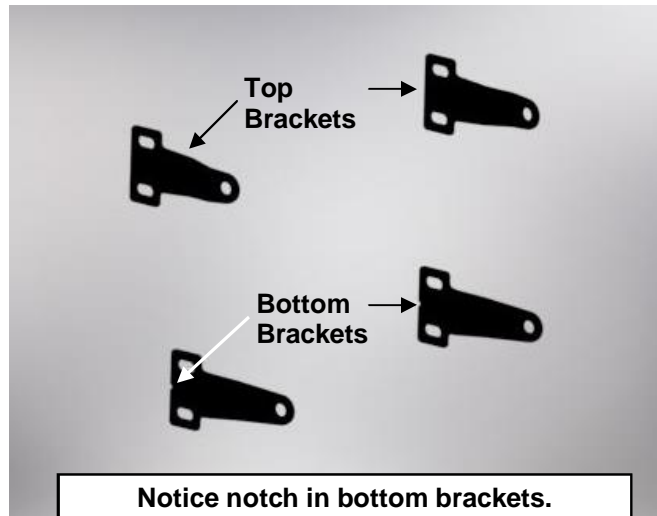
Tighten lower grille support bolt.



PHOTO 14

Tighten upper light bracket bolt.

15. Wire lights according to supplied light instructions.



Notice notch in bottom brackets.



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