

ROUGH COUNTRY

SUSPENSION SYSTEMS®

GMC 2016-18 1500 Mesh Grille

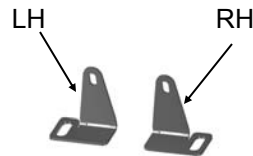
Thank you for choosing Rough Country for all your lighting needs.

▲ NOTICE

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

▲ NOTICE

Only fits 2016-18 GMC 1500 models.



Tools Needed:

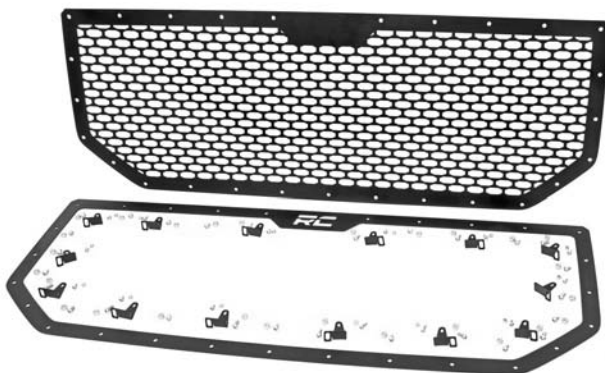
7mm Socket
10mm Socket/Wrench
Flat Screwdriver
Reciprocating Saw
9/32" Drill
Drill Motor
7/16" Socket
7/16" Wrench
5/32" Allen Wrench
Ratchet
Tape

70156 Kit Contents

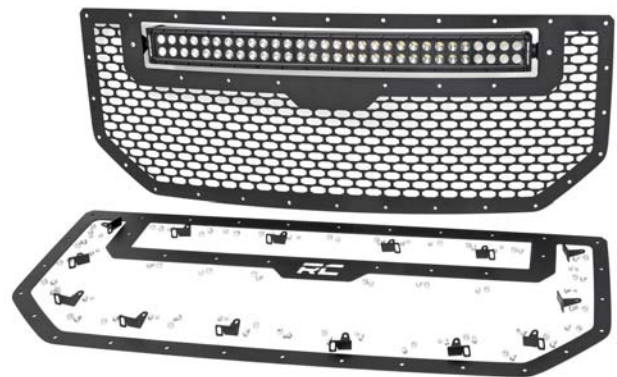
(1) Grille Trim Ring
(1) Mesh Grille
(1) Instructions
(8) LH Mounting Brackets
(6) RH Mounting Brackets
(1) 70156BAG
(14) 1/4" x 5/8" Button Head Allen Bolts
(13) 1/4" x 1/2" Button Head Allen Bolts
(27) 1/4" Lock Nuts
(14) #8 x 1/2" Bolts
(14) #8 Lock Nuts

70158 Kit Contents

(1) Grille Trim Ring
(1) Mesh Grille
(1) Instructions
(8) LH Mounting Brackets
(6) RH Mounting Brackets
(2) Light Mounting Brackets
(1) 30" Black Series Curved LED
(1) 70157BAG
(16) 1/4" x 5/8" Button Head Allen Bolts
(20) 1/4" x 1/2" Button Head Allen Bolts
(36) 1/4" Lock Nuts
(14) #8 x 1/2" Bolts
(14) #8 Lock Nuts



70156



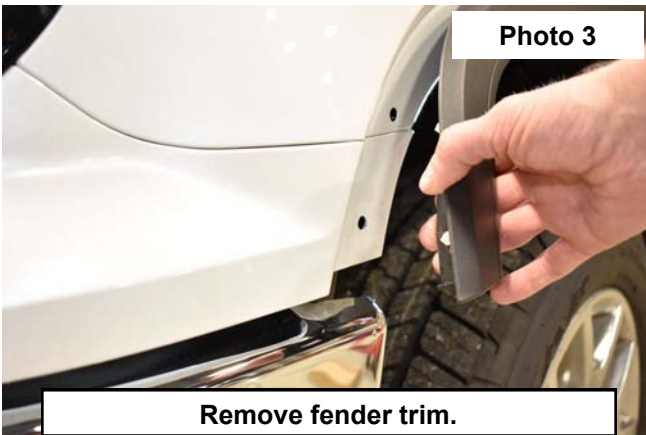
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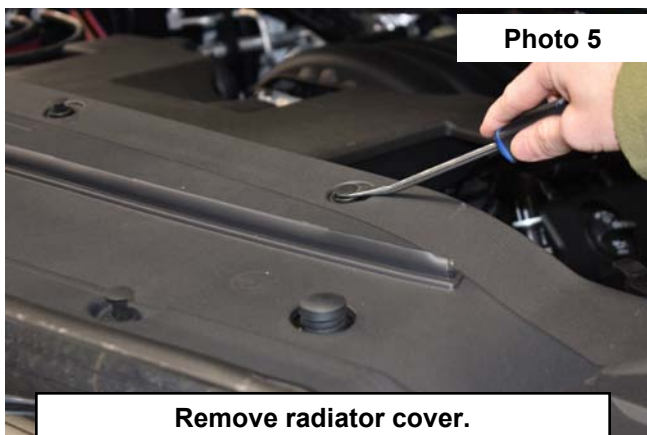
1. Park the vehicle on a smooth level surface.
2. Using a 7mm socket and a torx bit, remove the bolts, holding the fender trim. Save for reuse. **See Photos 1 & 2.**



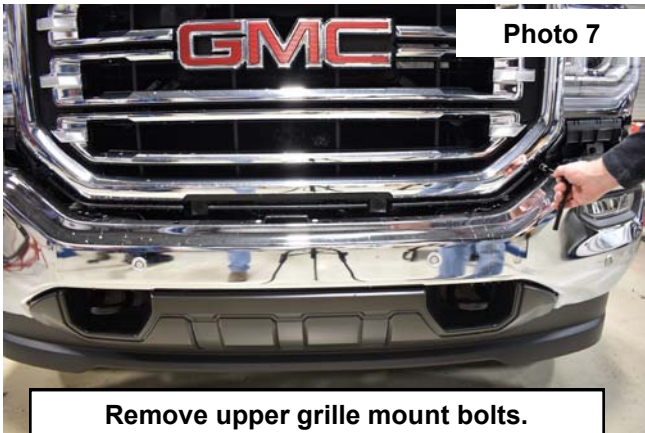
3. Gently pull the fender liner, unclipping it from the fender. **See Photo 3.**
4. Using a 7mm socket, remove the bumper fascia bolts. Retain for reuse. **See Photo 4.**
5. Pull the bumper fascia, from the front, to remove from the truck. Set aside to avoid scratching or damage.



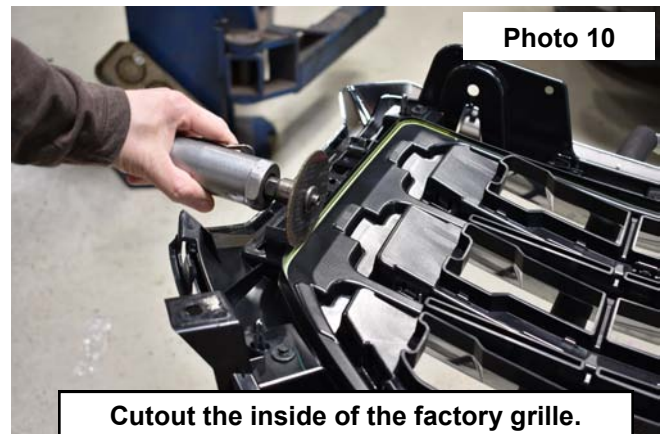
6. Using a flat screwdriver or removal tool, remove the push pins from the radiator cover. Save for reuse. **See Photo 5.**
7. Remove the radiator cover and set aside to avoid damage.
8. Using a 10mm socket, remove the upper grille mounting bolts. Save for reuse. **See Photo 6.**



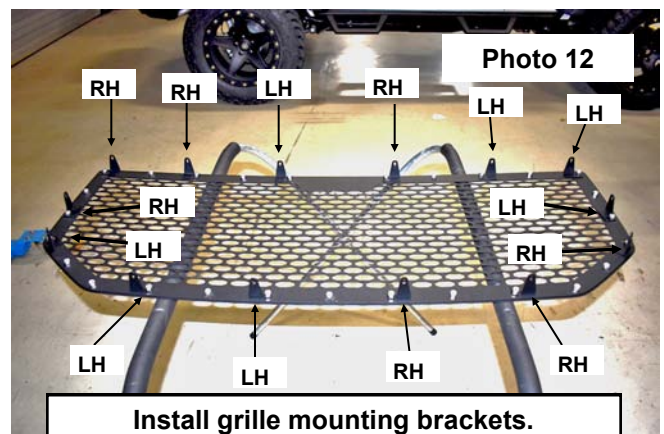
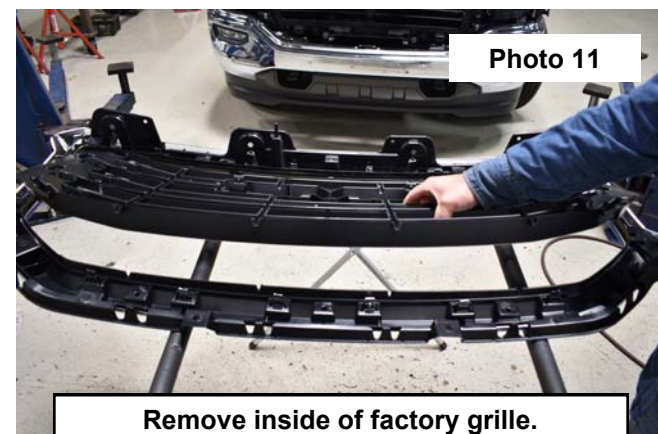
9. Using a 10mm socket, remove the lower grille mounting bolts. Save for reuse. . **See Photo 7.**
10. Remove the grille from the truck and lay face down on a towel or soft surface to keep from scratching.
11. Using a flat screwdriver or removal tool, remove the push pins attaching the inner grille to the outer grille. **See Photo 8.**



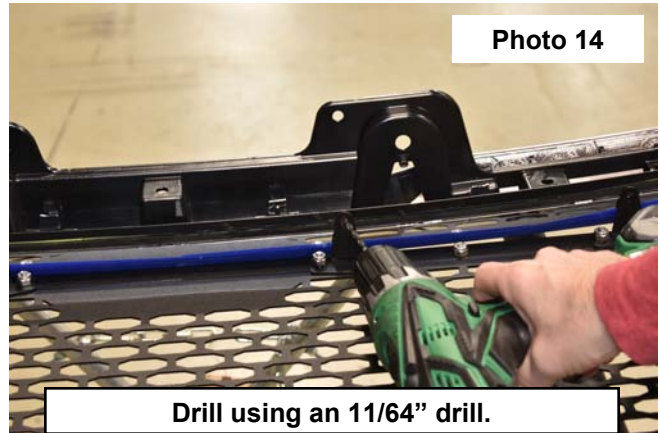
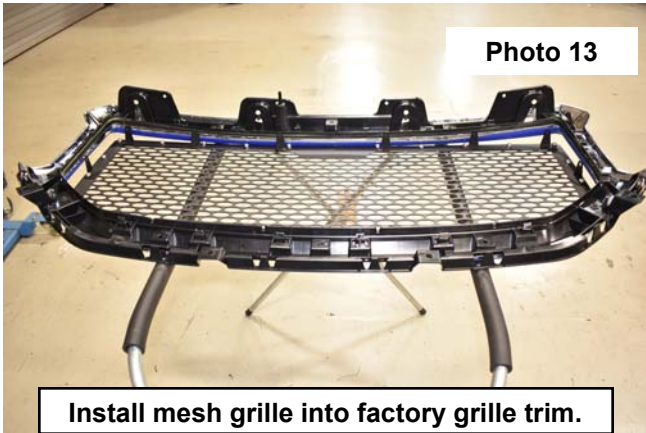
12. Remove the inner grille and set aside for reuse. **See Photo 9.**
13. Using a cutoff wheel or reciprocating saw, cut the grille from the grille shell. **See Photo 10.**



13. Remove the inner cut portion of the grille from the factory shell. Sand or file the cut edges smooth **See Photo 11.**
14. Standing over the grille on the bottom side. Place the mounting brackets as shown in **Photo 12**, using the supplied 1/4" x 5/8" bolts and nuts, washers will not be used on these bolts. **Do Not Tighten, only snug for future adjustment.**
15. Attach the grille trim to the mesh using the supplied 1/4" x 1/2" bolts and nuts. Tighten using a 5/32" Allen and 7/16" socket/wrench.



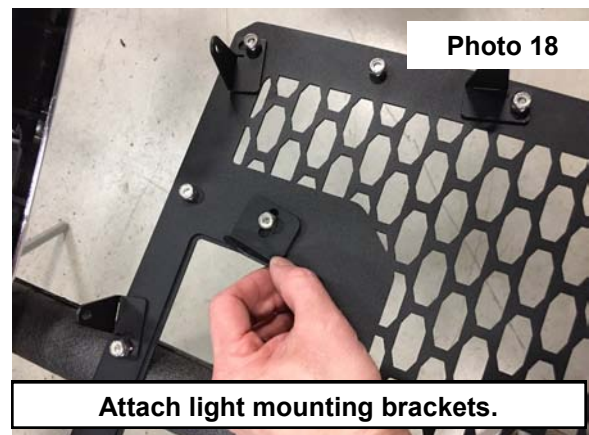
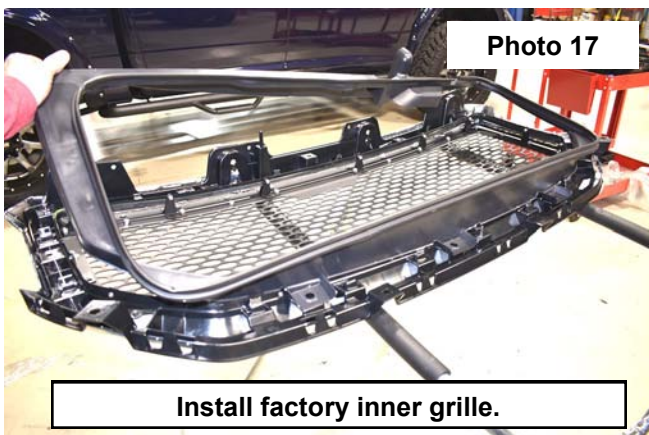
16. Place the factory grille trim over the mesh grille. **See Photo 13.**
17. Using the mounting brackets as a guide and starting in the center, drill into the factory grille trim using an 11/64" drill. **See Photo 14.** You may have to bend the mesh grille to follow the lines of the factory grille trim, as the mesh grille is shipped as flat pieces.



18. Starting in the center of the grille, attach the mounting brackets to the factory grille trim using the (14) supplied #8 x 1/2" bolts and nuts. Position the grille and tighten using a 3/32" Allen and a 7/16" socket/wrench. **See Photos 15 & 16.** You may have to bend the mesh grille to follow the lines of the factory grille trim, as the mesh grille is shipped as flat pieces.



19. Tighten the remaining 1/4" hardware using a 5/32" Allen and a 7/16" socket/wrench. **Do not rotate the head of the bolt when tightening.**
20. If installing the mesh grill with a light, skip to step 22.
21. Attach the factory inner grille using the factory push pins. Skip to step 28. **See Photo 17.**
22. Install the light mounting brackets (supplied with the mesh grille) using the supplied 1/4" x 5/8" bolts and nuts. **See Photo 18.**



23. On the factory inner grille, mark and cut using a reciprocating saw, as shown in **Photos 19 & 20**.



24. Attach the factory inner grille using the factory push pins.
25. Attach the light to the mounting brackets using the supplied (with the light) hardware.
26. Position the light and tighten using the supplied (with the light) Allen wrench.
27. Wire the light according to the instructions included with the light.
28. Install the grille assembly onto the truck using the factory hardware.
29. Tighten using a 10mm socket.
30. Install the bumper fascia using the factory hardware.
31. Install the radiator cover using the factory push pins.
32. Attach the fender trim using the factory hardware.



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