



JEEP 2018-22 JL Tail Gate Table

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

KIT CONTENTS:
Tailgate Table

TOOLS NEEDED:
Auto Trim Puller
Ratchet
Drill Motor
1/2" Drill Bit
4mm Allen Wrench
10mm Wrench

HARDWARE INCLUDED:
6mm x 50mm Bolts x2
Washers x2
Nuts x2
Rubber Snubbers x2
Spacer Sleeves x4



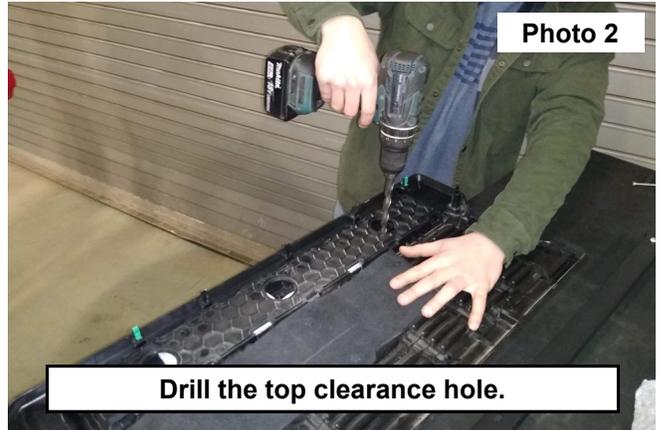
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

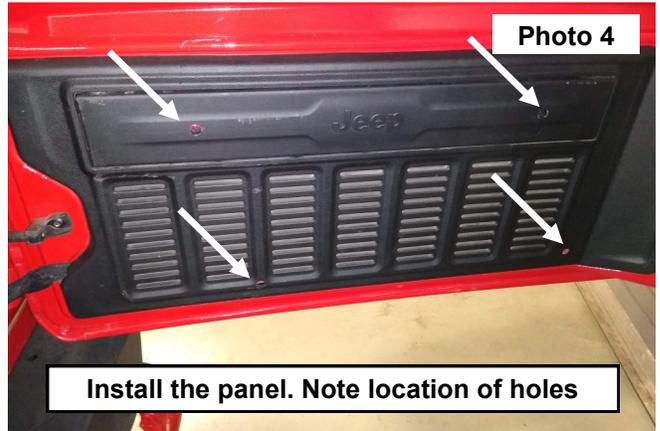


INSTALLATION INSTRUCTONS

1. Using an auto trim puller remove the trim panel from the tailgate. **See Photo 1.**
2. Locate the plastic cylinder areas in the trim panel. If needed hold the new table frame up to the tailgate and make a note of where the mounting holes are in the table frame that line up with the threaded holes in the tailgate. Drill the clearance hole using a 1/2" drill bit. **See Photo 2.**



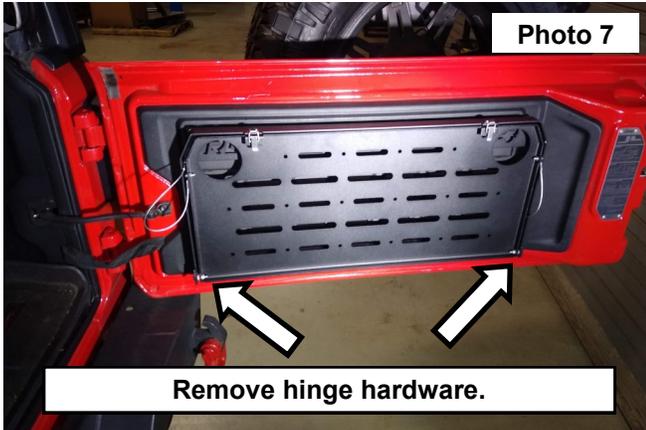
3. Locate the 2 dimples in the bottom of the tail gate trim panel. If needed hold the new table frame up to the tailgate and make a note of where the mounting holes are in the table frame that line up with the threaded holes in the tailgate. Drill the clearance hole using a 1/2" drill bit. **See Photo 3.**
4. Install the trim panel back onto the tailgate. **See Photo 4.**



5. Install the 4 supplied spacers into the holes drilled into the trim panel, taking care not to let them fall into the door. **See Photo 5.**
6. Using the supplied spacers, install the 6mm x 50mm bolt through the top mounting holes of the table, spacers and into the threaded locations in the door. Snug the top hardware using a 4mm allen wrench. **See Photo 6.**



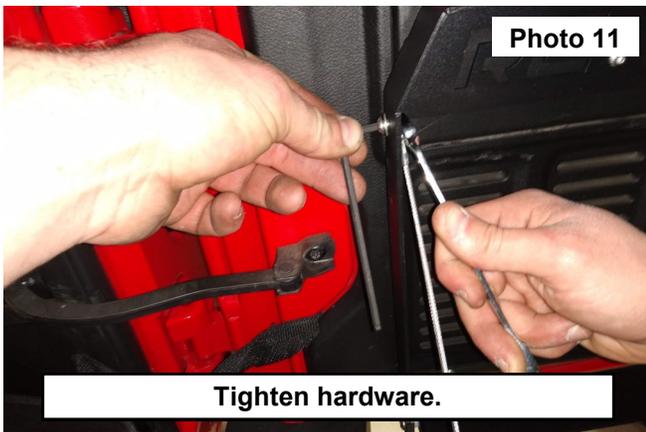
7. Remove the 2 lower bolts in the hinge bolts to install the lower hardware using a 4mm allen wrench and a 10mm wrench. **See Photos 7 and 8.**



8. Install the (2) supplied 6mm x 50mm bolts and (2) 6mm washers through the table and into the spacers and threaded hole in the tailgate. **See Photo 9.**
9. Install the table on to the mount using the retained hardware. **See Photos 10 and 11.**



10. Install the rubber snubber into the upper rubber snubber mount. **See Photo 12.**



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