

### JEEP 2019-20 JL M200 Rear Diff Skid

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

**KIT CONTENTS:**  
 Rear Skid Diff Plate x1  
 Skid Plate Clamp x1

**TOOLS NEEDED:**  
 13mm Wrench and Socket  
 9/16 Wrench and Socket

**HARDWARE INCLUDED:**  
 3/8-16 x 1.5 Hex Head Bolts x2  
 3/8 Flat Washers x4  
 3/8-16 Nylock Nuts x2  
 8mm-1.25 x 25mm Hex Head Bolts x4  
 8mm Flat Washers x4



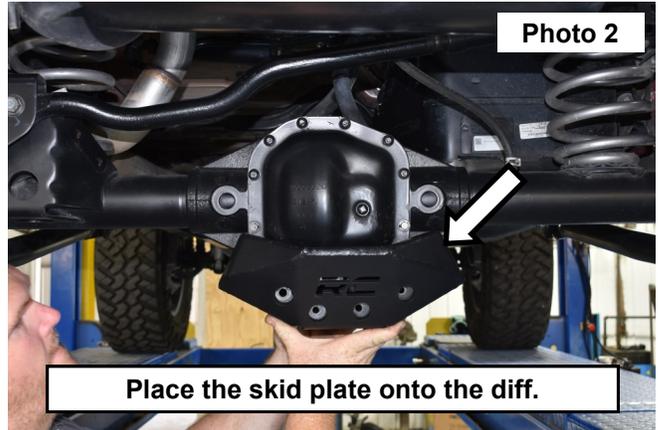
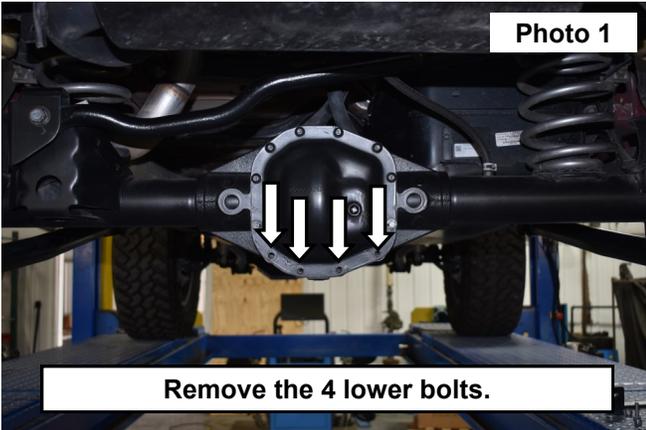
**Torque Specs:**

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

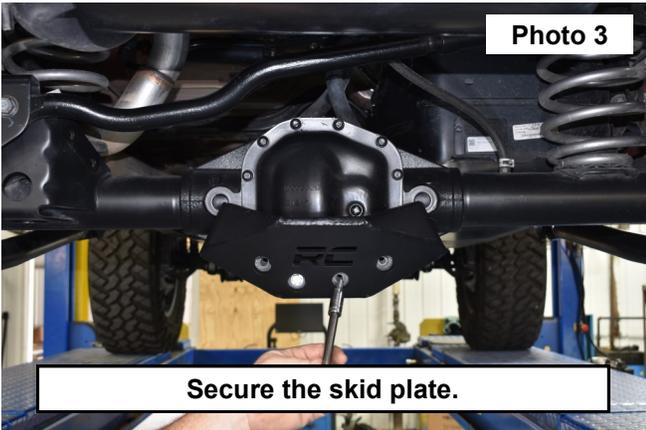


## INSTALLATION INSTRUCTONS

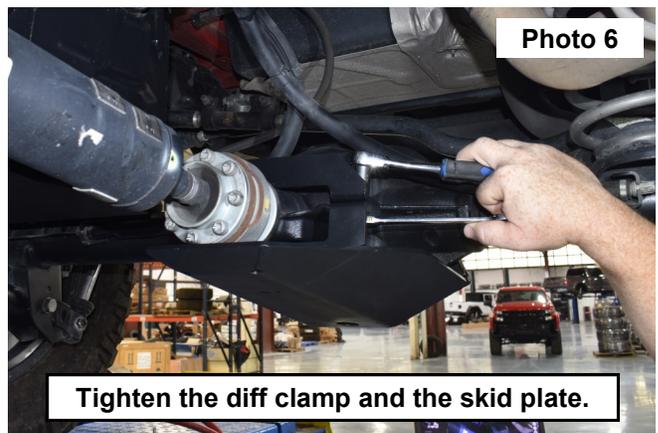
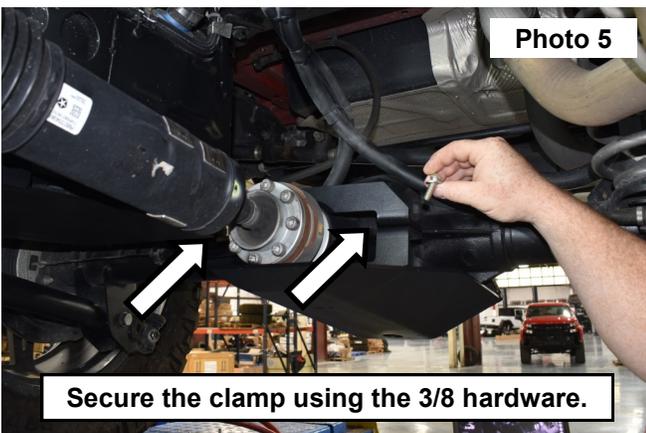
1. Clean any dirt and debris from the diff.
2. **NOTE: Do not break the cover seal.** Carefully remove the (4) lower bolts in the diff cover plate. Using a 13mm socket. **See Photo 1.**
3. Place the skid plate onto the diff, aligning the holes from the removed (4) bolts. **See Photo 2.**



4. Secure the skid plate using (4) of the supplied 8mm-1.25 x 25mm Hex Head Bolts and (4) 8mm Flat Washers using a 13mm socket. Do not tighten at this time. **See Photo 3.**
5. Install the diff skid plate clamp onto the skid plate. **See Photo 4.**



6. Secure the clamp using (2) of the supplied 3/8-16 x 1.5 Hex Head Bolts, (4) 3/8 Flat Washers and (2) 3/8-16 Nylock Nuts. **See Photo 5.**
7. Tighten the installed hardware using a 9/16 wrench and socket. **See Photo 6.**
8. Tighten the (4) diff skid plate bolts using a 13mm socket.



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