

ROUGH COUNTRY

SUSPENSION SYSTEMS®

07-18 JEEP JK REAR BUMPER

PRIOR TO INSTALLATION

- Make sure the kit is complete and you have read these instructions thoroughly before beginning installation.

Tools Required:

16mm Socket/Wrench
18mm Socket/Wrench

Kit Includes:

Rear Bumper
2-Mounting Braceks
1-Poly Bag Containing:
4-12mm x 40mm Bolts
2-12mm x 100mm Bolts
2-12mm Nuts
6-12mm Flat Washers
6-12mm Lock Washers



INSTALLATION INSTRUCTIONS

1. Remove the brackets from the stock bumper and frame as shown using a 16mm socket. **See Photo 1 & 2.**

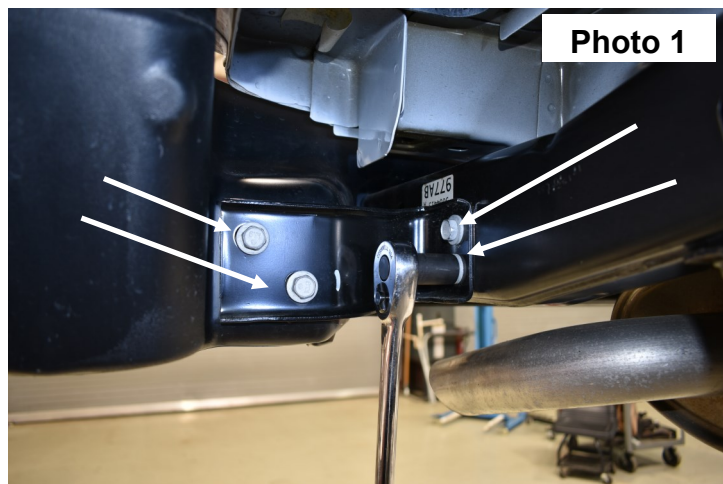


Photo 1



Photo 2

2. Remove the upper bumper bolts (1 each side) as shown in **Photo 3.**
3. Remove the stock bumper from the vehicle. **See Photo 4.**

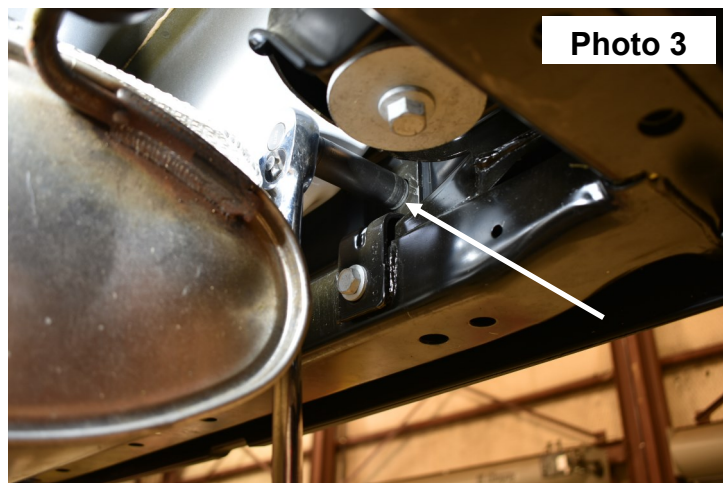
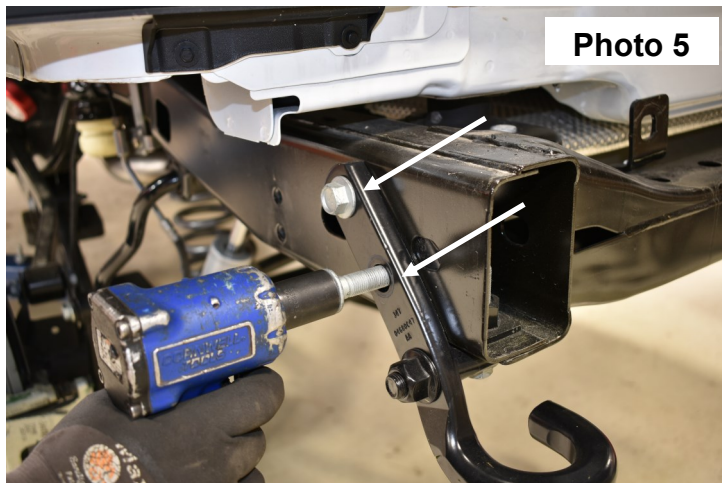


Photo 3



Photo 4

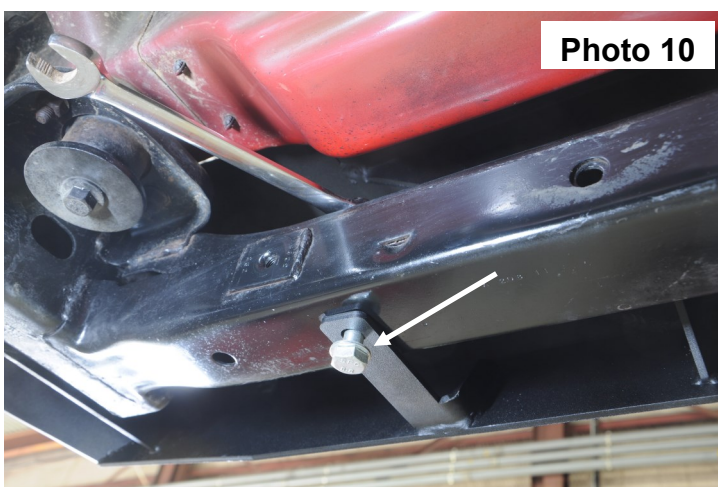
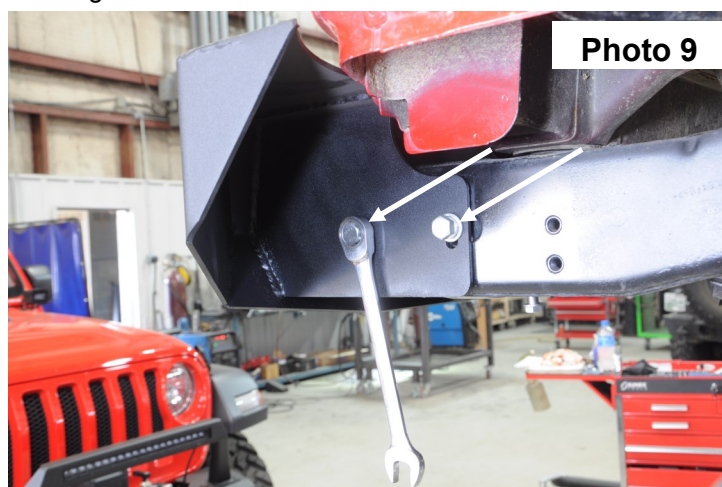
4. Using a 18mm socket, remove the stock tow hook. See Photo 5 & 6.



5. Remove the stock insert in the frame. See Photo 7.
6. Position the new bracket in the frame as shown in Photo 8.



7. Position the bumper on the frame and secure with the 12mm x 40mm bolts, lock washers and flat washers. See Photo 9.
8. Install the supplied 12mm x 100mm bolts, flat washers, lock washers and nuts in the lower mounts. See Photo 10. Tighten using a 18mm socket and wrench.



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