

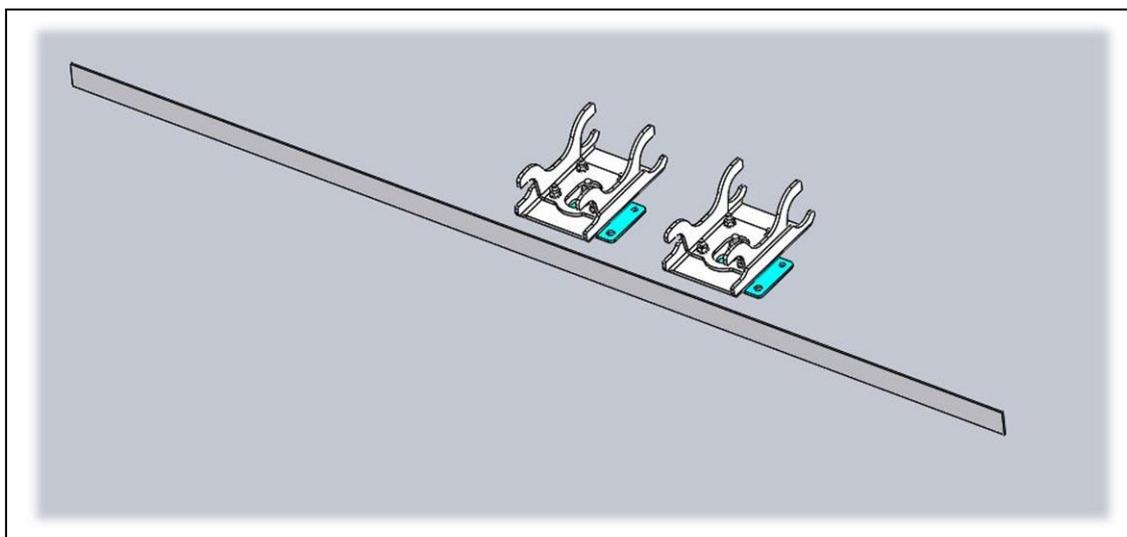


FITTING INSTRUCTIONS

Part Number: **813407 SUIT BASKET RACKS SIDE AND REAR**
Product **QUICK RELEASE AWNING MOUNTS**
Description:
Suited to **ARB AWNINGS ONTO ARB BASKET ROOF RACKS**
vehicle/s:

NOTE THE FOLLOWING:

- ◆ This product must be installed as per these instructions using only the hardware supplied.
- ◆ In the event of damage to any component, contact your nearest authorised ARB stockist.
- ◆ During installation, it is the duty of the installer to check correct operation/clearances of all components
- ◆ Unless otherwise instructed, tighten fasteners to specified torque
- ◆ Periodically check tightness of all bolts, including pre trip preparation.



ARB 4x4 ACCESSORIES

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FITTING REQUIREMENTS

REQUIRED TOOLS FOR FITMENT OF PRODUCT:

METRIC HEX KEY SET	TAPE MEASURE
10& 13MM SPANNERS	SCISSORS

FASTENER TORQUE SETTINGS:

SIZE	Torque Nm	Torque lbft
M6	9Nm	7lbft
M8	22Nm	16lbft

PARTS LISTING- 813407

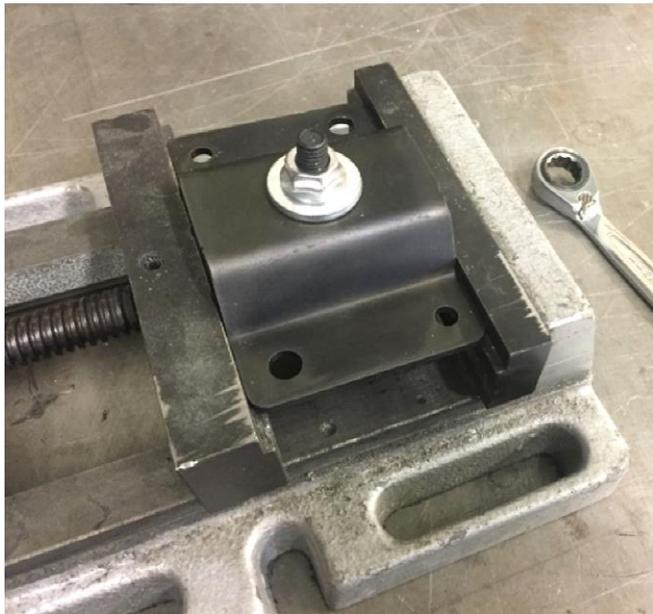
APPLICATION.	PART NO.	QTY	DESCRIPTION
AWNING BRACKET INSTALLATION			
	3750298	2	BRACKET AWNING OUTER
	3759299	2	BRACKET AWNING INNER
	4581304	16	WASHER FLAT M6
	6151312	8	SCREW BUTTON HEAD M6 X 25
	6151162	8	NUT NYLOCK M6
	3750294	2	BRACKET AWNING MOUNT
	6151869	2	STUD KNURLED M8
	6151655	2	NUT FLANGE M8
	6781439	1	30MM X 1200MM ADHESIVE STRIP
	4584361	1	WASHER FLAT M10
	3789815	1	FITTING INSTRUCTIONS

BRACKET PREPARATION



Insert the M8 knurled stud into the awning bracket in the direction shown.

Place the M10 washer over the stud and then install a M8 flange nut onto the stud.



Place the bracket into a vice. Tighten the M8 nut against the washer to pull the knurled stud into the bracket.

Continue to tighten the nut until the back of the knurled stud is home against the back of the bracket.

Complete this step on each of the brackets

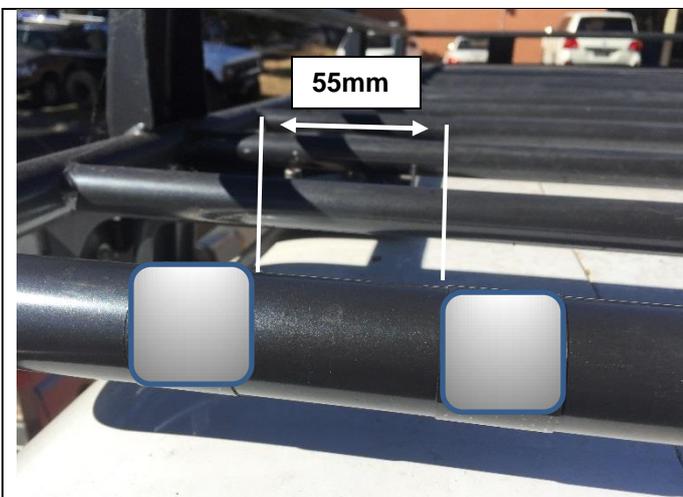
requiring
a stud.



INSTALLATION PROCEDURE



Cut 8 lengths of adhesive strip at 150mm each.



Remove the backing paper from the strip and wrap around the roof rack bars to create a protective liner.

Set the strips 55mm apart.



Place the outer bracket against the roof rack bars as shown.

Position the brackets as far apart as practical. 20mm inboard from the radius on the end of the rack is suitable.



Place the inner bracket on the other side of the roof rack bars as shown.

Secure the brackets together with 4 x M6 capscrews and nuts and 8 x M6 washers placed under each capscrew and nut.



Measure centre pitch on awning mount brackets.



Install awning brackets on to awning and set at the required pitch taken from the previous step.

Position brackets so that the awning will sit in the desired location on vehicle when installed.

Fasten using fasteners supplied with the awning. Position fasteners diagonally opposite each other as shown.

Tighten to the specified torque.



Install 1 M8 flange nut loosely onto each knurled stud.

Place the awning onto the mounts by passing the M8 nut through the key hole on the roof mount and sliding down to the bottom of the slot.

Secure the awning to the roof mount by tightening the M8 nut to the specified torque.

To remove awning, loosen M8 flange nuts and lift awning up and away from vehicle. Awning mount brackets will remain attached to vehicle.