



SUPPLEMENTAL INSTALLATION INSTRUCTIONS CONTROL PACK RELOCATION BRACKET MOUNTING KIT

Part Number: 89770

Application: Zeon Control Pack Relocation Kit

GENERAL SAFETY PRECAUTIONS

⚠ WARNING

Impact and Moving Parts Entanglement Hazard

FAILURE TO OBSERVE THESE INSTRUCTIONS COULD LEAD TO SEVERE INJURY OR DEATH

- Always use extreme caution when drilling on any vehicle. Make sure that all fuel lines, brake lines, electrical wires, and other objects are not punctured or damaged when / if drilling on the vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged. Failure to inspect the area to be drilled may result in vehicle damage, electrical shock, fire or personal injury.
- Always verify area is clear of fuel lines, fuel tank, brake lines, electrical wires, etc., when drilling.
- Never mount contactor with electrical terminals touching metal objects.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause eye injury.
- Never lean over battery while making connections.
- Always avoid pinch and wear/abrasion points when installing all electrical cables.
- Never route electrical cables:
 - Across any sharp edges.
 - Through or near moving parts.
 - Near parts that become hot.
- Always tighten all nuts and bolts securely, per the installation and operation.
- Always perform regular inspections and maintenance on the winch, winch mount and related hardware.
- Never ever operate this WARN product with damaged or missing parts.

Read installation and operating instructions thoroughly.

⚠ CAUTION

Moving Parts Entanglement Hazard

FAILURE TO OBSERVE THESE INSTRUCTIONS COULD LEAD TO MINOR OR MODERATE INJURY

- Always take time to fully read and understand the installation and Operations Guide included with your Control Pack Relocation Kit.

Read installation and operating instructions thoroughly.

NOTICE

Equipment Damage

- Always refer to the Installation and Specification Guide, supplied in the winch kit, for all wiring schematics and specific details on how to wire this WARN product to your vehicle.

Read installation and operating instructions thoroughly.

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PARTS LIST

DESCRIPTION	QTY	PART NUMBER
Bracket	1	89729
M6 Bolt	4	86346
M6 Lock Washer	4	77009
5/16" Bolt	4	21331
5/6" Washer	8	1324
5/16" Lock Nut	4	2002

TOOLS REQUIRED

- Ratchet/Wrench Set (Standard/Metric)
- Drill and Drill Bit Set

BEFORE YOU BEGIN

These are supplemental installation instructions for the bracket kit 89770 only. You will need to read and fully understand the specific Zeon Control Pack Relocation kit instructions that came with your relocation kit to complete installation of your control pack.

INSTALLATION INSTRUCTIONS

1. Attach the enclosed relocation mounting bracket to the control pack using the supplied M6 hex head bolts and lock washers. Torque to 10 N.m (7.5 lb.ft.). See Figure 1.
2. Find an appropriate mounting location to mount the control pack. Make sure to check that the cables and ground wire can be routed to the winch and that the control pack is easily accessible and on a solid mounting surface.
3. Match drill the 5/16" holes in the bracket to the mounting surface you choose to mount your control pack to. Be sure to check the area before you drill to avoid hitting any electrical cables or gas lines.
4. Mount the bracket using the supplied 5/16" bolts with two (2) flat washers and nylock nuts as shown. Torque to 17 lb. ft (23 N.m). See Figure 2.
5. Installation of bracket complete. Read your specific relocation kit instructions for complete relocation instructions.

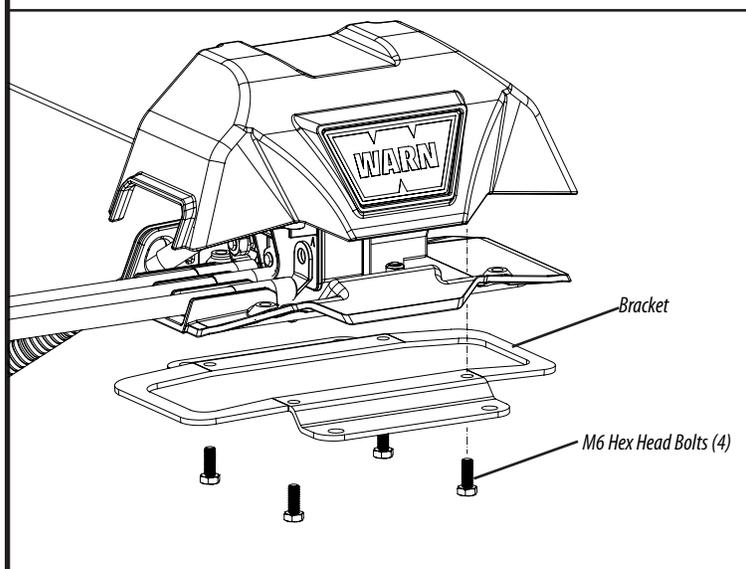


Figure 1

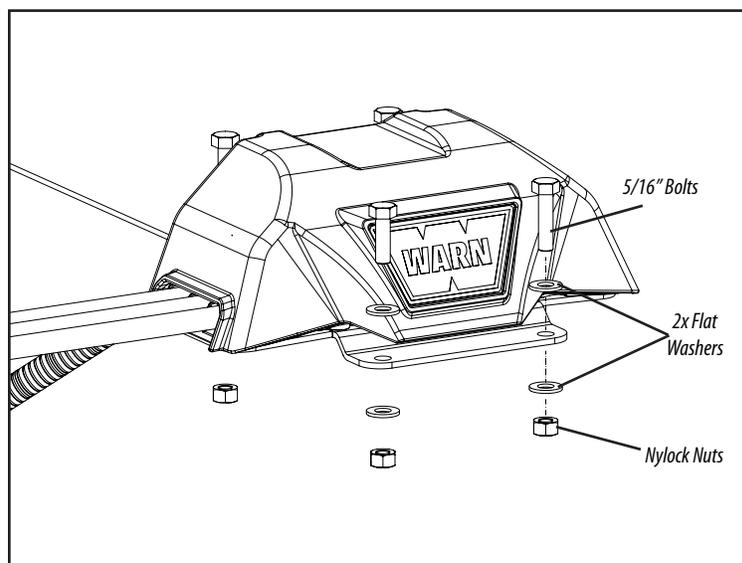


Figure 2