



INSTALLATION INSTRUCTIONS

BRUSH GUARD KIT


Part Number: 71754


Application: Toyota Tacoma

Your safety, and the safety of others, is very important. To help you make informed decisions about safety, we have provided installation and operating instructions and other information on labels and in this guide. This information alerts you to potential hazards that could hurt you or others. It is not possible to warn you about all potential hazards associated with this product, you must use your own good judgment.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE. READ AND UNDERSTAND ALL SAFETY PRECAUTIONS AND OPERATING INSTRUCTIONS BEFORE INSTALLING AND OPERATING THIS PRODUCT.

This guide identifies potential hazards and has important safety messages that help you and others avoid personal injury or death. **WARNING** and **CAUTION** are signal words that identify the level of hazard. These signal words mean:

 **WARNING** signals a hazard that could cause serious injury or death, if you do not follow recommendations.

 **CAUTION** signals a hazard that may cause minor to moderate injury, if you do not follow recommendations.

This guide uses **NOTICE** to call attention to important mechanical information, and **Note**: to emphasize general information worthy of special attention.

WARNING

INJURY HAZARD

Failure to observe these instructions could lead to severe injury or death.

- q **Always** insure components will remain secure during installation and operation.
- q **Always** tighten all nuts and bolts securely, per the installation instructions.
- q **Never** operate this WARN product with damaged or missing parts.

III. PARTS LIST

| <u>Part Number</u> | <u>Qty</u> | <u>Description</u> |
|--------------------|------------|--------------------|
| 71266 | 2 | Brush Guard |
| 29146 | 4 | Plastic washers |

IV. TOOLS REQUIRED

7/32" hex socket head (Allen) wrench

VI. INSTALLATION

1. Hold a Brush Guard Tube in position against a Trans4mer Side Member.

Note: The tubes are the same for the left and the right side.

2. Insert a black plastic washer between each tube end and the Side Member.
3. Use the 3/8" screws to secure the tubes. Tighten the screws

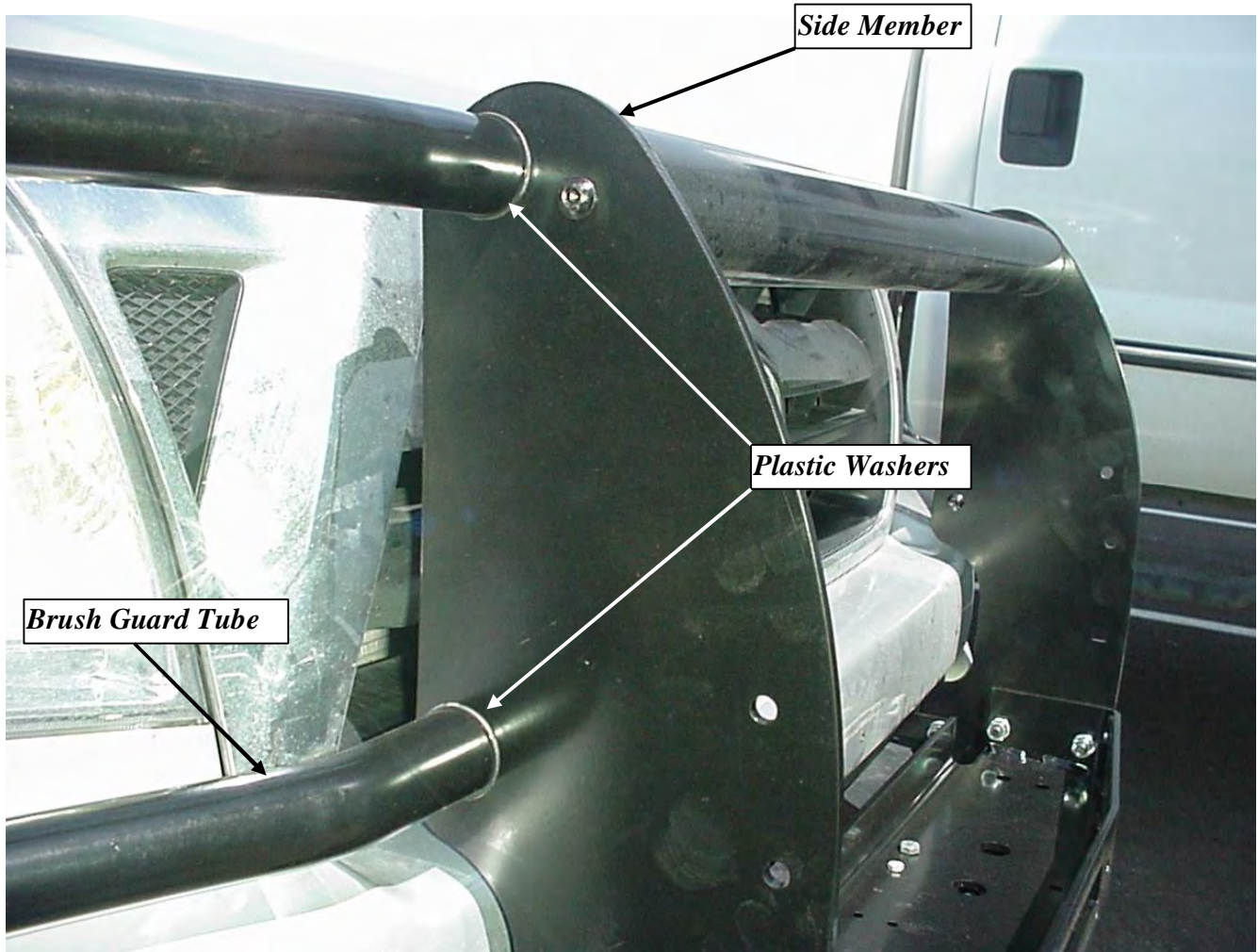


Figure 1

VII. MAINTENANCE/CARE

1. Inspect all parts on the winch, winch mount, and related hardware prior to each use. Replace all hardware that appears rusted or deformed.
2. Inspect all nuts and bolts on the winch, winch mount, and related hardware prior to each use. Tighten all nuts that appear to be loose. Stripped, fractured, or bent bolts or nuts need to be replaced.

WARNING

PERFORM REGULAR INSPECTIONS ON THE WINCH, WINCH MOUNT, AND RELATED HARDWARE. NEVER OPERATE THE WINCH WITH DAMAGED OR MISSING PARTS. FAILURE TO FOLLOW THIS WARNING MAY CAUSE VEHICLE DAMAGE AND OPERATOR INJURY OR DEATH.