

## INSTALLATION INSTRUCTIONS WARN STEERING BOX SKID PLATE For: JEEP WRANGLER, +'97 Kit Number: 64250

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USE EXTREME CAUTION WHEN DRILLING ON ANY VEHICLE. MAKE SURE THAT ALL FUEL LINES, BRAKE LINES, ELECTRICAL WIRES AND OTHER OBJECTS ARE NOT PUNCTURED OR DAMAGED WHEN/IF DRILLING ON THE VEHICLE. THOROUGHLY INSPECT THE AREA TO BE DRILLED (BOTH INBOARD AND OUTBOARD SIDE OF FRAME) PRIOR TO DRILLING, AND RELOCATE ANY OBJECTS THAT MAY BE DAMAGED. FAILURE TO INSPECT THE AREA TO BE DRILLED MAY RESULT IN VEHICLE DAMAGE, ELECTRICAL SHOCK, FIRE, OR PERSONAL INJURY.

### **A**WARNING



Drilling operations can cause flying metal chips. WEAR SAFETY GOGGLES. Flying metal chips can cause eye injury.

### NOTES

This product has been designed to fit the 4WD trucks mentioned above. Some vehicles may have dealer or factory-installed options that may interfere with the mounting hardware. Examine the frame and underside of the vehicle thoroughly before installing the skid plate.

This kit has been designed to provide the maximum strength, with a minimum amount of labor when installed as instructed. We strongly recommend that all fasteners be installed as instructed.

## PARTS LIST

PART NO. 1829 6960

6960 64646 64248

# QUANTITY

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#### DESCRIPTION

3/8" Lock Washer 3/8-16 x 1-1/4" Hex Bolt 3/8-16 Nut Assembly Steering Box Skid Plate

### **TOOLS REQUIRED**

Ratchet 9/16" or 14mm and 16mm Socket 55-T Torx Wrench Drill and 3/8" Drill Bit



Figure 1: Drill location for 3/8" bolt.

Figure 2: Mount to vehicle using factory fasteners.

## **A**WARNING

Never fasten the skid plate in a position that will interfere with or damage brake lines, electrical wires, steering mechanisms or other objects. Damage to vehicle steering system, electrical system, or other systems may occur if parts are installed improperly. Tighten all fasteners securely to torque specs.

### **INSTALLATION OF SKID PLATE**

The steering box skid plate mounts as shown in Figure 1 and 2. Mount the skid plate as shown in Figure 2 with the factory bolts. Use the hole in the skid plate as a guide to drill the 3/8" hole in Figure 1. Mount the skid plate to the tubular piece with the  $3/8 \times 1-1/4$ " bolt, lock washer, and nut assembly. Torque the 3/8" bolt to 20 ft-lbs and the other two bolts to factory specs.