



## INSTALLATION INSTRUCTIONS

Tube Kit 61861 for  
Jeep CJ

### Requires Warn Winch Mounting Kit P/N 13910 To Install

1. Vehicle must be equipped with a Warn winch mounting kit P/N 13910 for installation of grill guard P/N 61861.
2. Remove any spacers that may be between the winch plate frame brackets and the winch mounting plate. Remove the four 7/16" nuts that mount the winch plate to the frame brackets.
3. Install the grill guard in-between the frame brackets and the winch plate. Install the four 7/16" nuts and lock washers that were removed in step 2. Torque 7/16" nuts to 42-47 ft/lbs.
4. It may be necessary to loosen and adjust the winch mount frame brackets for proper alignment of the grill guard to the bumper. Loosen all four frame bolts and tilt the grill guard and winch plate to obtain proper alignment between the grill guard and top of bumper. There should be a slight gap between the grill guard and the top of the bumper. If the grill guard and bumper are allowed to come in contact with eachother, the powder coating may fail prematurely.

