



# INSTALLATION INSTRUCTIONS

## WINCH MOUNTING KIT NO 13910

### FOR JEEP UNIVERSAL

| PART NO. | QTY. | DESCRIPTION       |
|----------|------|-------------------|
| 13588    | 1    | BRKT. WINCH MOUNT |
| 13557    | 1    | BRKT. SOLENOID    |
| 11110    | 1    | FRM EXT. RH       |
| 11111    | 1    | FRM EXT. LH       |
| 9472     | 2    | SPACER, TUBE      |

#### TORQUE SPECIFICATIONS:

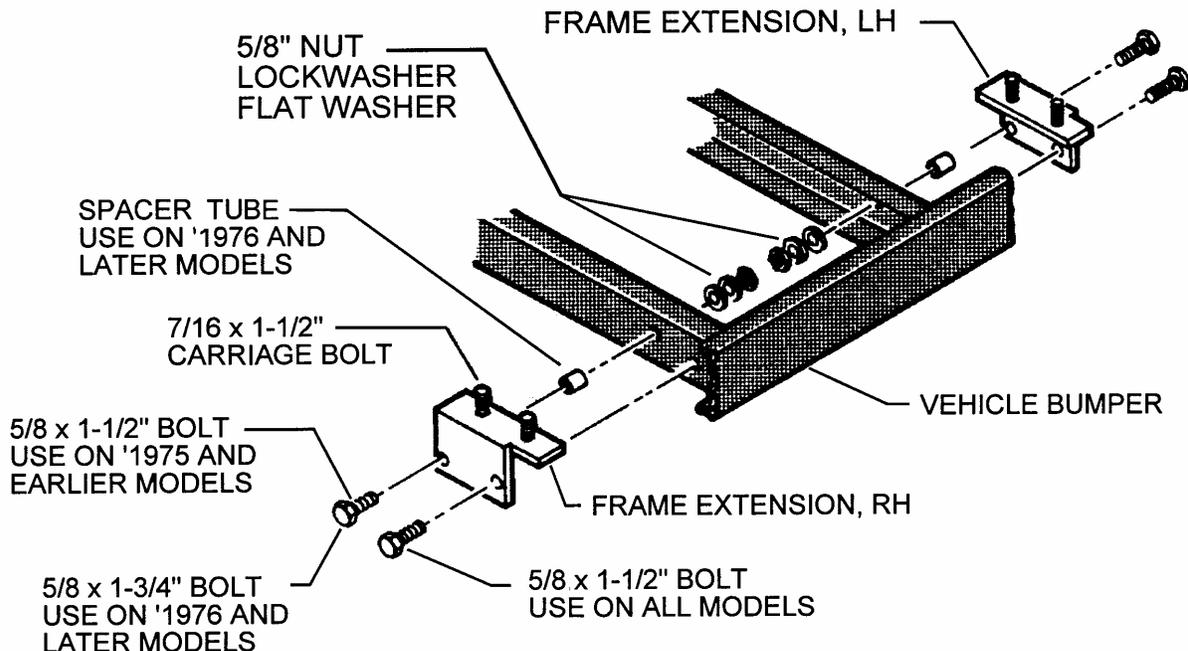
| BOLT SIZE | TORQUE                  |
|-----------|-------------------------|
| 1/4 inch  | 8 lb. ft. (10.8 N-m)    |
| 7/16 inch | 50 lb. ft. (67.8 N-m)   |
| 5/8 inch  | 150 lb. ft. (203.4 N-m) |

1. Insert two 7/16 x 1-1/2" carriage bolts through each frame extension with threads pointing up. **Figure 1**

On 1975 and earlier models, align holes in side of frame extension with holes in side of frame and secure with two 5/8 x 1-1/2" bolts, lock washers, flat washers, and nuts. **Figure 1**

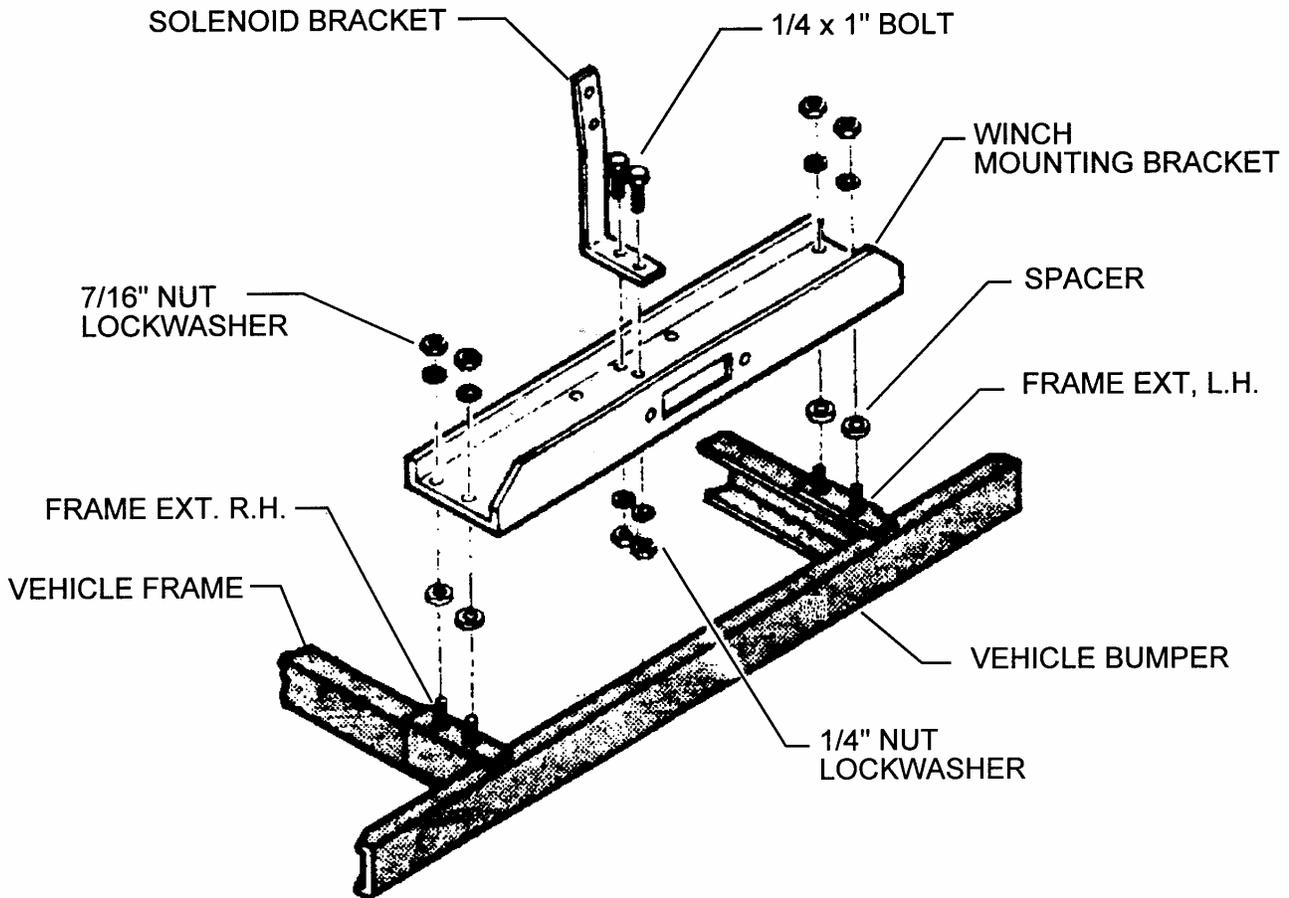
On 1976 and later models, a 5/8 x 3-1/4" bolt must be placed through rear hole of the frame extension and a spacer-tube placed on the bolt before inserting through frame. Place a 5/8 x 1-1/2" bolt through front hole of frame extension and frame and secure with lock-washer, flat-washer, and nut. **Figure 1**

**FIGURE 1**



2. Attach the solenoid bracket to the winch mounting bracket (when applicable) with two 1/4 x 1 bolts, lock-washers and nuts as shown in **Figure 2**.

**FIGURE 2**



3. Install spacer (flat washer) and winch mounting bracket onto the carriage bolts protruding upwards from the frame extensions and secure with 7/16 lock-washers and nuts. **Figure 2**. Tighten all fasteners to proper torque specifications at this time.
4. Install winch as directed in the Winch Installation Instructions.