

INSTALLATION INSTRUCTIONS

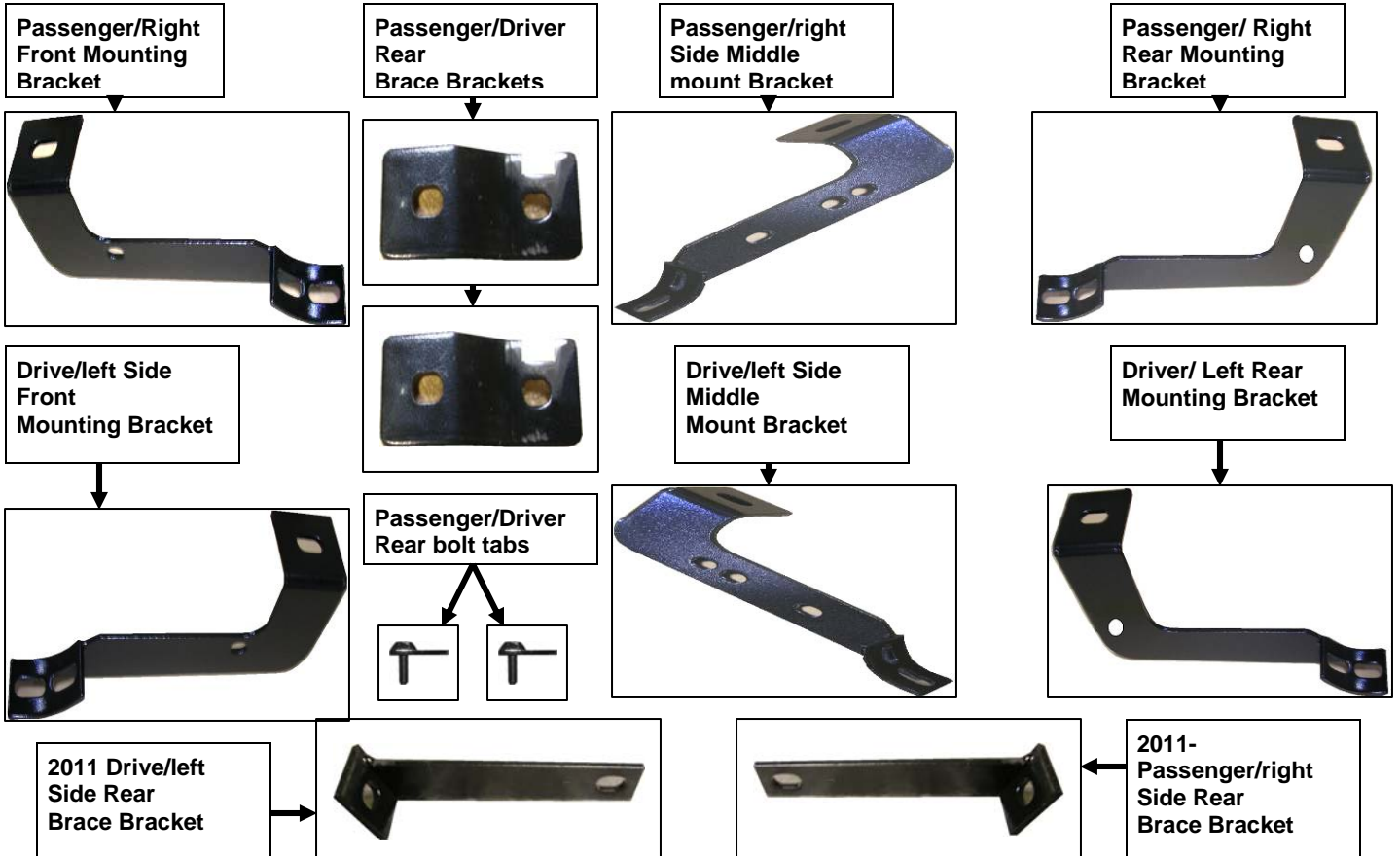
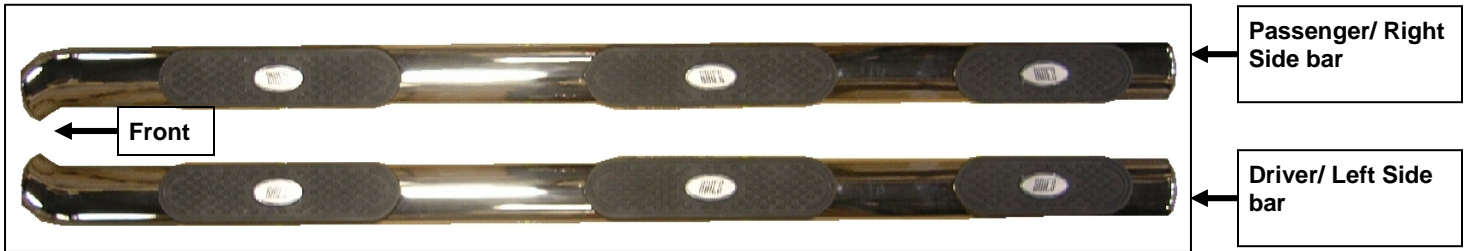
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2000-11 Silverado HD crew cab also fits Dually models

2000-11 Sierra HD crew cab also fits Dually models

PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Sidebar	1	2011 Driver/Left Rear Brace Bracket
1	Passenger/Right Sidebar	1	2011 Passenger/Right Rear Brace Bracket
1	Driver/Left Front Mounting Bracket	16	10mm x 30mm Hex head Bolts
1	Passenger/Right Front Mounting Bracket	12	10mm Flat washers
1	Driver/Left Middle Mounting Bracket	16	10mm Lock washers
1	Passenger/Right Middle Mounting Bracket	2	10mm x 25 OD Flat Washers
1	Driver/Left Rear Mounting Bracket	4	10mm Hex Nuts
1	Passenger/Right Rear Mounting Bracket	8	10mm x 30mm OD Flat washers
1	Driver/Left Rear Brace Bracket	2	15mm x 43mm OD x 2.8mm washer
1	Passenger/Right Rear Brace Bracket	2	10mm Bolt Tabs
2	Plastic Retainer		



PROCEDURE:

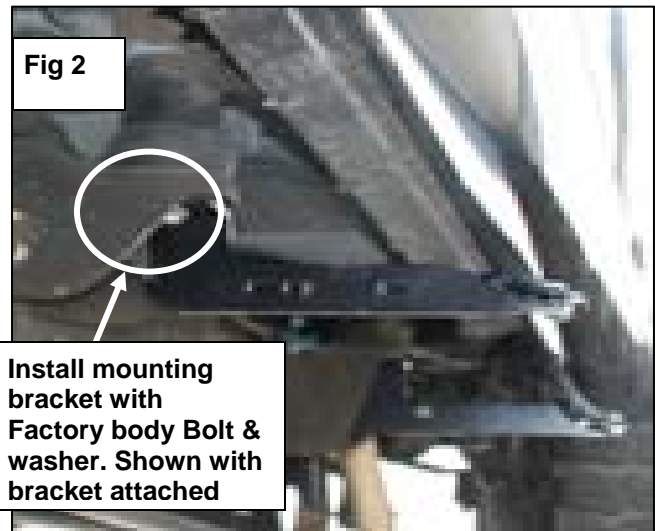
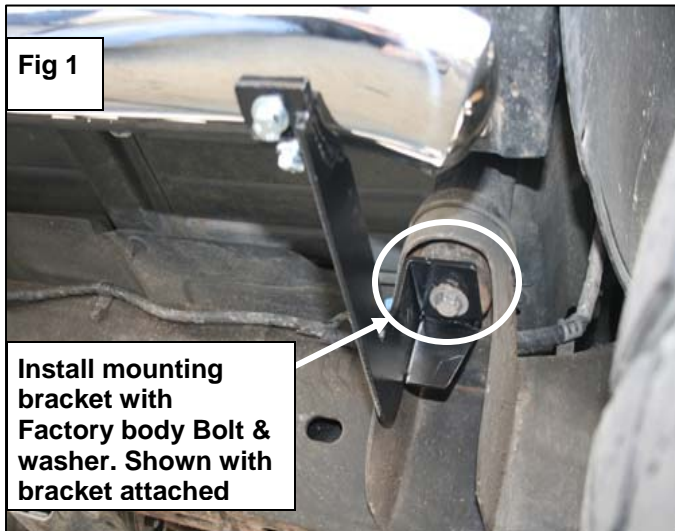
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Starting at the Passenger/Right side-front of the vehicle, remove the front factory 12mm body bolt & washer. From the list above select the Passenger/Right side front mounting bracket and secure to vehicle with (1) factory 12mm Hex Bolt, (1) 12mm Flat Washer, (1) 12mm Lock Washers (**Fig 1**). Snug but do not tighten hardware at this time.
- Moving to the Passenger/Right side middle of the vehicle, remove the front factory 12mm body bolt & washer. From the list above select the Passenger/Right side Middle mounting bracket and secure to vehicle with (1) factory 12mm Hex Bolt, (1) 12mm Flat Washer, (1) 12mm Lock Washers (**Fig 2**). Snug but do not tighten hardware at this time
- Remove the passenger/Right side rear factory 12mm body bolt, from the list above select the Passenger/Right side rear mounting bracket and secure it with factory (1) 12mm Hex Bolt, (1) 12mm Flat Washer, (1) 12mm Lock Washers (**Fig 3**) Shows bracket attached. Snug but do not tighten hardware at this time.
- 2000-10 Silverado HD crew cab & 2000-10 Sierra HD crew cab--** With the rear mount brackets installed, select the brace bracket and place it up to the factory support. Secure it by placing (1) 10mm x 30mm Hex bolt, (1) 10mm flat washer (from the back), followed by the 10mm x 25mm OD flat washer. Place this in the factory large hole (as a shim) followed by a 15mm x 43mm OD x 2.8mm washer, (1) 10mm lock washer, and (1) 10mm nut. (**Fig 4 shows bracket attached**). Secure the other end of the brace bracket to the mounting bracket with the (1) 10mm x 30mm hex bolt, (2) 10mm x 30mm OD flat washer, (1) 10mm lock washer, and (1) 10mm nut. (**Fig 4A shows bracket attached**). Snug but do not tighten hardware at this time.
- 2011 Silverado HD crew cab gas model & diesel dually & 2011 Sierra HD crew cab gas model & diesel dually**
Remove the plastic plug covering the factory rear hole in the passenger side inner panel. This is located by rear mounting brackets (**Fig 5 shows location of hole**). Partially thread a Plastic Retainer onto the threaded end of a bolt tab. Once you have assembled the Plastic Retainer, onto the Bolt tab, insert into the factory hole. Once the bolt tab is inserted, hold the bolt end with one hand and tighten the Plastic Retainer with your other hand. **NOTE:** Tighten the Plastic Retainer until it reaches the side panel. Once done attach the passenger side brace bracket on to the bolt tab with (1) 10mm x 30mm, OD flat washer, (1) 10mm lock washer, and (1) 10mm nut (**Fig 5A shows Bolt tab installed**). Secure the other end of the brace bracket to the mounting bracket with (1) 10mm x 30mm hex bolt, (2) 10mm x 30mm, (1) OD flat washer, (1) 10mm lock washer and (1) 10mm nut (**Fig 5A shows bracket attached**). Snug but do not tighten hardware at this time.
- Select the Passenger/Right sidebar and secure to all mounting brackets with the (6) 10mm x 30mm hex bolts, (6) 10mm lock washer, and (6) 10mm flat washer (**Fig 6 shows side bar attached to all brackets**). Snug but do not tighten hardware at this time.
- Level and align Sidebar properly, and tighten all hardware at this time.
- Repeat steps 2-8 for Driver/left sidebar.
- Do periodic inspections to make sure all hardware is secure and tight.

To protect your investment wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

FRONT PASSENGER SIDE



REAR PASSENGER SIDE

