

# INSTALLATION MANUAL

# 2500200

## Level of Difficulty

Easy

## Parts List

1	Driver side / left door, rear
1	Passenger side / right door, rear
4	Lock nut, M8
4	Flat washer, M8
2	Rubber bushing

## Tools Required

Ratchet	T40 Torx bit
Ratchet extension	T50 Torx bit
Socket set	--

## Torque Specifications

	Metric	SAE	
	M6 bolt		3 ft-lbs.
	M8 bolt		7 ft-lbs.
	M10 bolt		16 ft-lbs.
	M12 bolt		28 ft-lbs.
	1/4" bolt		3 ft-lbs.
	5/16" bolt		7 ft-lbs.
	3/8" bolt		16 ft-lbs.
	7/16" bolt		20 ft-lbs.
	1/2" bolt		28 ft-lbs.

Use above torque setting unless otherwise noted

## Product Photo



## Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

## Product Registration

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### Step 1

Beginning on the rear passenger side, use a T50 Torx bit to remove the factory bolts securing the doors to the hinges.

Use a T40 Torx bit to remove the bolt from the inside of the door.



### Step 2

Locate the lower kick panel between the front and rear doors and remove the plastic cover.

Remove the dome light by moving the red clip back to disconnect the light wire from the harness.



### Step 3

Install the ARIES tube door by sliding the door pins into the factory hinges. Secure the door with an M8 flat washer and lock nut.

Snug the hardware, but do not fully tighten.



### Step 4

Reattach the safety strap.

Before closing the door, attach the rubber bushing to the inside of the door.



## Step 5

Check the alignment of the locking door latch with the striker plate inside the door jam. This may need to be adjusted to allow the door to close completely.

To adjust, use a T40 Torx bit to loosen the bolts on the striker plate. Align with the door latch. Once in alignment, tighten the bolts.

