

INSTALLATION MANUAL

CORNER WITHOUT LEDS

Level of Difficulty

Easy

This is the second of two manuals required to complete this installation. The first manual is included with your center section. If installing a brush guard, there will be a third manual required.

Parts List

1	Driver / left corner
1	Passenger / right corner
6	Hex bolt, M10
12	Flat washer, M10
6	Lock washer, M10
6	Hex nut, M10

Tools Required

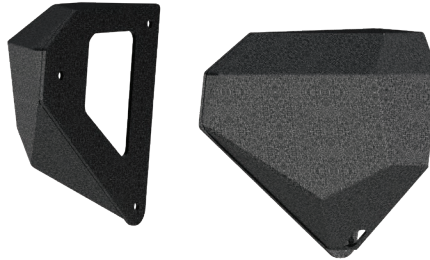
Ratchet	Phillips screwdriver
Socket extension	Flathead screwdriver
Socket set	Allen wrench set
Level	Box wrench set

Torque Specifications

M6 bolt	7 ft-lbs.
M8 bolt	16 ft-lbs.
M10 bolt	33 ft-lbs.
M12 bolt	58 ft-lbs.

Use above torque setting unless otherwise noted

Product Photo



Applicable to the Following Part Numbers

2081207	2081206
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Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

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Step 1

Place the center section onto a flat work surface. Lift the bumper corner into place and insert an M10 hex bolt, lock washer and flat washer. Secure the bolt with a second flat washer and a hex nut.

Repeat this step for all three attachment points.

Snug the hardware, but do not fully tighten.

Repeat this step on the opposite side.



Step 2

With both corners loosely installed, check to make sure the edges of the bumper corners and center section align.

Adjust if necessary and fully tighten all hardware with a 16mm socket and wrench.

Note: If installing a brush guard, refer to the brush guard installation manual at this time.

Note: If you are not installing a brush guard, continue to step 7 of the manual included with your center section.

