

INSTALLATION MANUAL

2055123

Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

Parts List

4	VersaTrac™ mounting bracket, universal
8	Hex bolt, M8 (B)
8	Flat washer, M8 (B)
8	Lock washer, M8 (B)
8	Hex nut, M8 (B)
8	Clip nut, M10
16	Hex bolt, M10 (S)
24	Flat washer, M10 (S)
16	Lock washer, M10 (S)
8	Hex nut, M10 (S)

(S) = Silver hardware, (B) = Black hardware
Running boards / side steps sold separately

Tools Required

Ratchet	Level
Torque wrench	Socket set

Torque Specifications

	Metric	SAE
M6 bolt	3 ft-lbs.	
M8 bolt	7 ft-lbs.	
M10 bolt	16 ft-lbs.	
M12 bolt	28 ft-lbs.	
1/4" bolt		3 ft-lbs.
5/16" bolt		7 ft-lbs.
3/8" bolt		16 ft-lbs.
7/16" bolt		20 ft-lbs.
1/2" bolt		28 ft-lbs.

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

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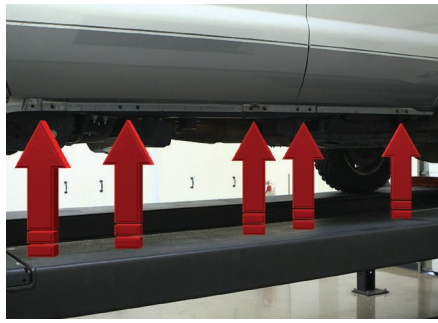
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Step 1

Starting on the driver side, locate the five mounting tabs along the bottom edge of the vehicle.

This installation will use the first and fifth mounting tabs.



Step 2

Starting at the front driver-side mounting location, insert an M10 clip nut into the square hole and align it over the adjacent round hole.

Place a bracket onto the vehicle and secure with an M10 hex bolt, lock washer and flat washer.

Snug the hardware, but do not fully tighten.



Step 3

Finish securing the front mounting bracket to the vehicle using an M10 hex bolt and flat washer from the outside of the bracket and an M10 hex nut, lock washer and flat washer on the inside.

Repeat this step for the remaining bottom bolt location.



Step 4

Repeat steps 2 and 3 to install the rear bracket over the mounting tab location from step 1.

Repeat steps 1 through 4 on the passenger side of the vehicle.

Note: To complete the installation, refer to the manual included with your running boards / side steps.

