

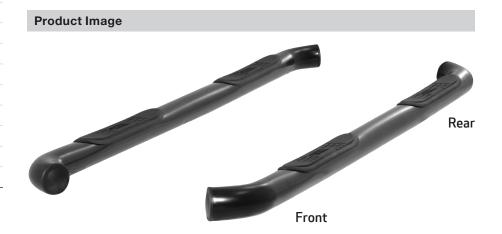
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Parts List		
1	Driver / left side bar	
1	Passenger / right side bar	
2	Mounting bracket, front	
2	Mounting bracket, middle	
2	Mounting bracket, rear	
12	Hex bolt, M8 x 30mm	
12	Flat washer, M8	
12	Lock washer, M8	
12	Hex bolt, M10 x 25mm	
12	Flat washer, M10	
12	Lock washer, M10	

Level of Difficulty

Easy





Brackets



Torque Specifications			
METRIC	M6 bolt	3 ftIbs.	
	M8 bolt	7 ftlbs.	
	M10 bolt	16 ftIbs.	
	M12 bolt	28 ftlbs.	
SAE	1/4" bolt	3 ftlbs.	
	5/16" bolt	7 ftlbs.	
	3/8" bolt	16 ftIbs.	
	7/16" bolt	20 ftlbs.	
	1/2" bolt	28 ftlbs.	

Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For gloss black finishes, mild soap may be used to clean the product.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Step 1

Starting on the driver side, locate the three mounting locations underneath the vehicle. Remove the plastic plugs from each location.



Step 2

Place the front driver-side bracket onto the vehicle and secure using M8 hex bolts, lock washers and flat washers for each outer hole.

Snug the hardware, but do not fully tighten.

Repeat this process to install the middle and rear mounting brackets.



Step 3

Place the side bar onto the mounting brackets and align the mounting points.

Secure the side bar to the brackets using an M10 hex bolt and flat washer at each mounting location.

Snug the hardware, but do not fully tighten.



Step 4

Adjust and level the side bar.

With the side bar in position, it is recommended to tighten all brackets to the vehicle first, followed by the side bar connections.



Step 5

Repeat steps 1 through 5 on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES 3" round side bars.

With the side bars installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the second page of this instruction manual.

