



INSTALLATION INSTRUCTIONS SIDE BAR PART 202004/202004-2 APPLICATION: TOYOTA TACOMA CREW CAB 01-04

PART LIST:

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|-----------------------|---------------------------|
| 1- PASSENGER SIDE BAR | 2-FRONT MOUNTING BRACKETS |
| 1- DRIVER SIDE BAR | 2-REAR MOUNTING BRACKETS |
| 8-M10×25 HEX BOLTS | 8- Φ 10 FLAT WASHERS |
| 8- Φ 10 LOCK WASHERS | 12-M8×30 HEX BOLTS |
| 8-M8 HEX NUTS | 8- Φ 8 FLAT WASHERS |
| 8- Φ 8 LOCK WASHERS | |

INSTALLING THE FRAME BRACKETS TO SIDEBER

ATTACH THE DRIVER SIDE FRT AND REAR BRACKETS TO DRIVER SIDE BAR USING HARDWARE SUPPLIED IN LIST REFER TO DIAGRAM THE BRACKETS BOTH FACE TOWARDS EACH OTHER AS IN DIAGRAM

INSTALLING THE SIDE BAR TO FLOOR RAIL

YOU WILL NEED ONE PERSON TO HELP YOU HOLD THE SIDE BAR UP TO FLOORBOARD TABS ONCE YOU'VE GOT THE SIDE BAR IN PLACE BEGIN TO INSTALL ALL HARDWARE PLACE M10 BOLTS WASHERS LOCK NUTS IN REAR BRACKET MIDDLE HOLE OF BRACKET AND M8 HEX BOLTS WASHERS NUTS IN TWO REMAINING HOLES HAND TIGHTEN AS YOU WILL HAVE TO ALIGN BAR. AT FRT. SECTION OF BAR TAKE M10 BOLTS WASHERS LOCK NUTS PLACE IN MIDDLE HOLE. AND 8MM BOLTS WASHERS NUTS IN REMAINING HOLES ALIGN BAR BEGIN TO TIGHTEN ALL BOLTS.

AS WITH PRODUCT IT IS RECOMMENDED TO CHECK ALL NUTS AND BOLTS FOR TIHGTENESS AFTER DRIVING.

