

PART #	DESCRIPTION
22011	2012+ JEEP WRANGLER JK EXHAUST SPACER KIT (2 DR & 4 DR)

**\*\* READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE! \*\***

**\*\* WARNING! ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS. \*\***

Required Parts List
Part #22011 - Jeep JK Exhaust Spacer Kit
Components & Hardware Included
(1) Exhaust Spacer, Short (Driver) (1) Exhaust Spacer, Long (Passenger) (4) 8mm x 80mm Hex Head Cap Screws (4) 5/16" Flat Washers



**Tools Required:**

13mm Wrench	Torque Wrench
13mm Socket	Pry Bar
15mm Wrench	Chisel
15mm Socket	

### BEGIN INSTALLATION

1. Remove both exhaust flange bolts on the driver side and passenger side using a 13mm wrench (see fig.1).

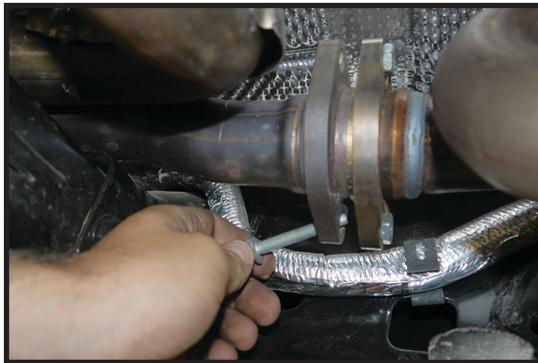


fig.1

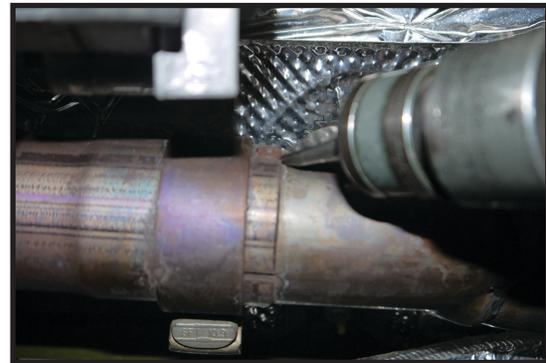


fig.2

2. Remove locking rivet with a chisel (see fig.2).

3. Loosen exhaust clamp with 15mm (see fig.3).



fig.3



fig.4

4. Using a pry bar slide exhaust back and insert the short exhaust spacer on the driver side between the exhaust flanges (see fig.4).

5. Install the 8mm x 80mm bolts and washers and torque to 31 ft-lbs (see fig.5).



fig.5

6. Repeat process for passenger side with the long exhaust spacer.  
7. Slide exhaust clamp back into place and tighten to factory torque spec.

***RETORQUE ALL NUTS, BOLTS, AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.***

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Icon Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

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